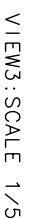


1	AX-321	x-y table
2	XLB-312(neal)	x-y table
3	AX-317	top plate
4	AX-318	top plate
5	AX-319	top plate
6	AX-320	top plate
7	AX-321	top plate
8	AX-322	top plate
9	AX-323	top plate
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15	AX-329	top plate
16	AX-330	top plate
17	AX-331	top plate
18	AX-332	top plate
19	AX-333	top plate
20	AX-334	top plate
21	AX-335	top plate
22	AX-336	top plate
23	AX-337	top plate
24	AX-338	top plate
25	AX-339	top plate
26	AX-340	top plate
27	AX-341	top plate
28	AX-342	top plate
29	AX-343	top plate
30	AX-344	top plate
31	AX-345	top plate
32	AX-346	top plate
33	AX-347	top plate
34	AX-348	top plate
35	AX-349	top plate
36	AX-350	top plate
37	AX-351	top plate
38	AX-352	top plate
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134	AX-448	top plate
135	AX-449	top plate
136	AX-450	top plate
137	AX-451	top plate
138	AX-452	top plate
139	AX-453	top plate
140	AX-454	top plate



SEE SHEET 2 —

- ASSEMBLY INSTRUCTIONS:
- 1) THE DM IN THE AO-RELAY STRUCTURE
FACES NORTH: SEE AOK-000
 - 3) FOLD1&3 MIRROR FACE THE
CONTROL ROOM
 - 3) ITEM 30 BOLTS TO THE AO-RELAY
STRUCTURE, THE XY STAGE
BOLTS ONTO 30
 - 4) ADJUST AO STRUCTURAL ASSEMBLY AOB-000
AS OUTLINED IN AOK-000-1, 2 AND 3

 TOLERANCES UNLESS OTHERWISE NOTED		DRAWING NUMBER AOC-300-1		INSTITUTE FOR ASTRONOMICAL TECHNOLOGY & MATERIALS IN SPACE	
NEXT ASSY	X, X +0.02	DATE: 12/24/01	NAME: SUPPORT STRUCTURE		
AOC-000	X, X +0.005	DESIGN/ITEM: 5	INSTRUMENT: NASA IRIT		
	X, XXX +0.001	JOS # 948	SIZE: B	REVISION DATE: REV. DATE	
	+0.5	MFG:	SCALE: NOTED	SHEET NO. 1	OF 3