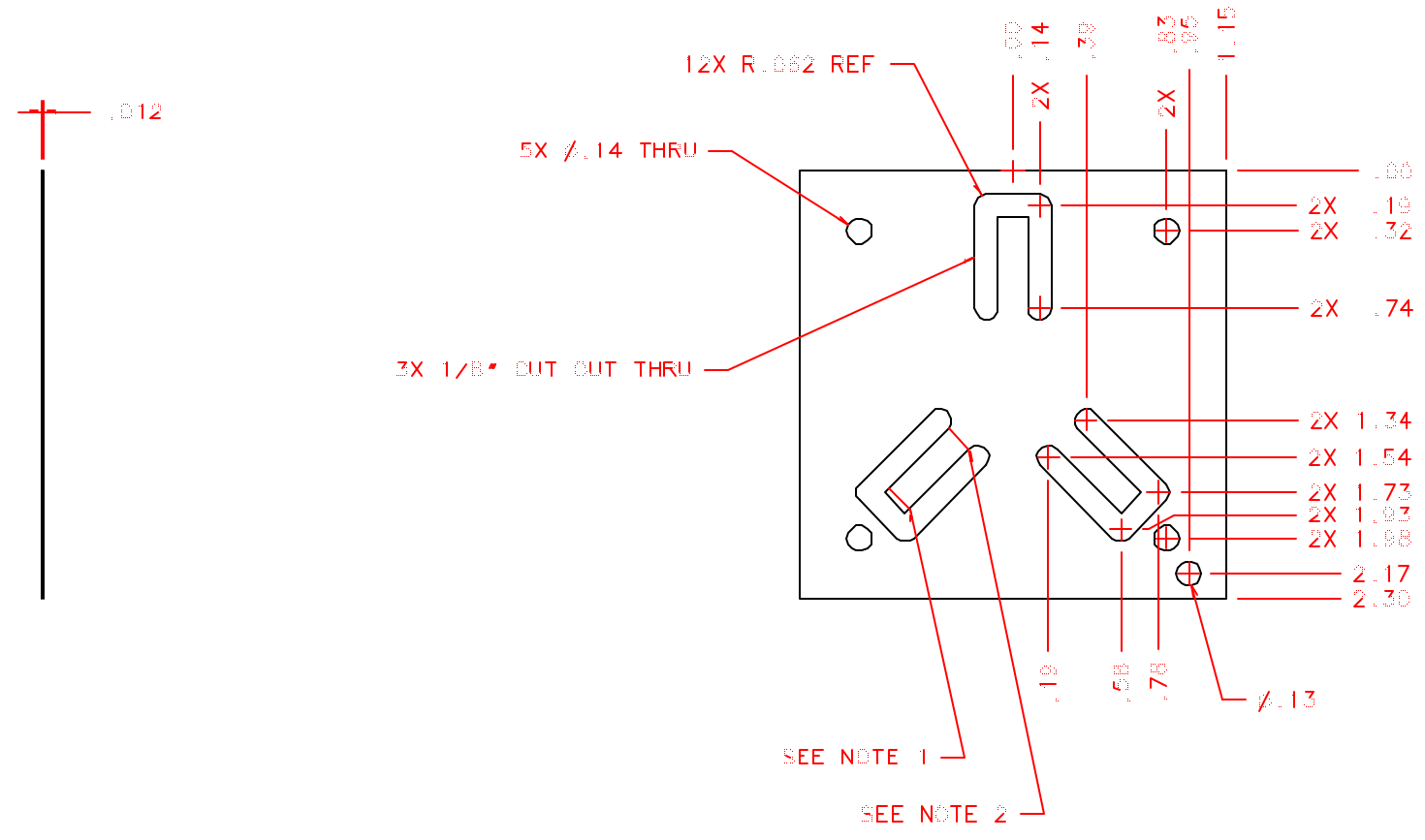
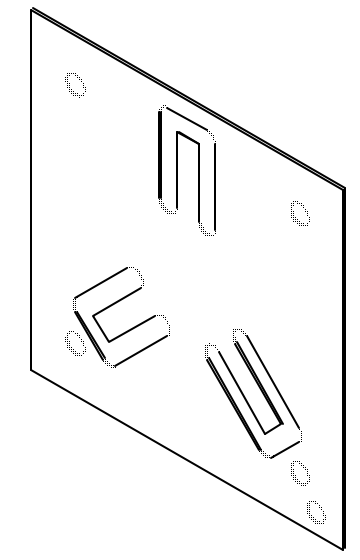


- NOTES:
1. BEND UP APPROX 30 DEGREES A DISTANCE OF .03 INCHES FROM THE END TO FORM A CURVED CONTACT SURFACE, 3 PLACES.
  2. BEND DOWN SO THAT THE CURVED CONTACT SURFACE IS APPROX .04 INCHES BELOW SURFACE OF PLATE, 3 PLACES.

BILL OF MATERIAL

ITEM	Q'TY	DRW. NO.	DESCRIPTION	MATERIAL
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MATERIAL: TITANIUM  
 QUANTITY: ONE

	<b>TOLERANCES</b> <small>(UNLESS OTHERWISE NOTED)</small>	<b>DRAWING NUMBER</b> SA4-011	<b>INSTITUTE FOR ASTRONOMY</b> <small>2680 WOODLAND DR., HENRIEVILLE, NY 13342</small>	
	NCXT ASSY X.X $\pm$ 0.02 SA4-001 X.XX $\pm$ 0.005 X.XXX $\pm$ 0.001 $\angle$ $\pm$ 0.5*	DATE: 10/05/99 DESIGNER: NCILL JOB #: MFG:	NAME: CE MOUNT 2 SPRING PLATE INSTRUMENT: SFCX TELESCOPE: IRTT SIZE: B SCALE: 1:1	REVISION DATE: DRAFT SHEET NO. 1 OF 1