

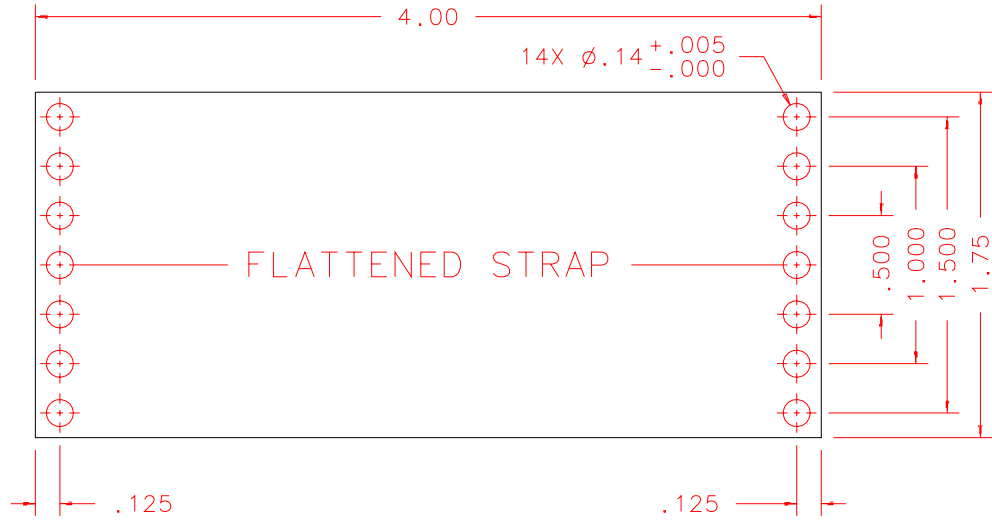
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

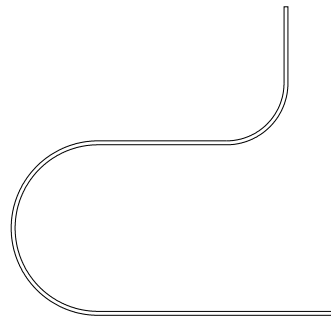
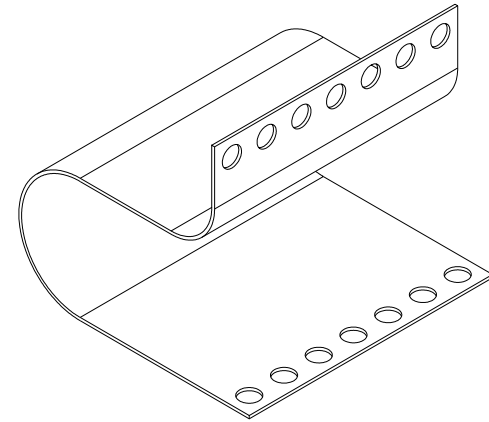
MATERIAL THICKNESS .005

BILL OF MATERIAL

NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	N/A	SD2-013A	STRAP 1	COPPER OFHC



NOTE:
 SHORTEST STRAP L=4.00
 INCREMENT NEXT 7 STRAPS
 BY 1/32 INCH EACH (LONGER)
 NEED 8 BUNDLES OF
 8 STRAPS EACH=64 TOTAL
 DRILL HOLES AS SHOWN IN
 ALL STRAPS WITH ENDS
 LINED UP



FRONT:SCALE FULL

ISOMETRIC
SCALE FULL

PLOT:10/19/99

SD2-001A
NEXT ASSY

REVDATE: N/A	REVISION: N/A
DATE: 04/16/97	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822
DESIGN: STAHLBERGER	
DRAWN: STAHLBERGER	
APPR'D: J. RAYNER	
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
PART NAME: STRAP 1	
TELESCOPE: IRTF	
DRW NO: SD2-013A	SCALE: N/A
SIZE: A	JOS NO: 725
SHEET: 1 OF 1	