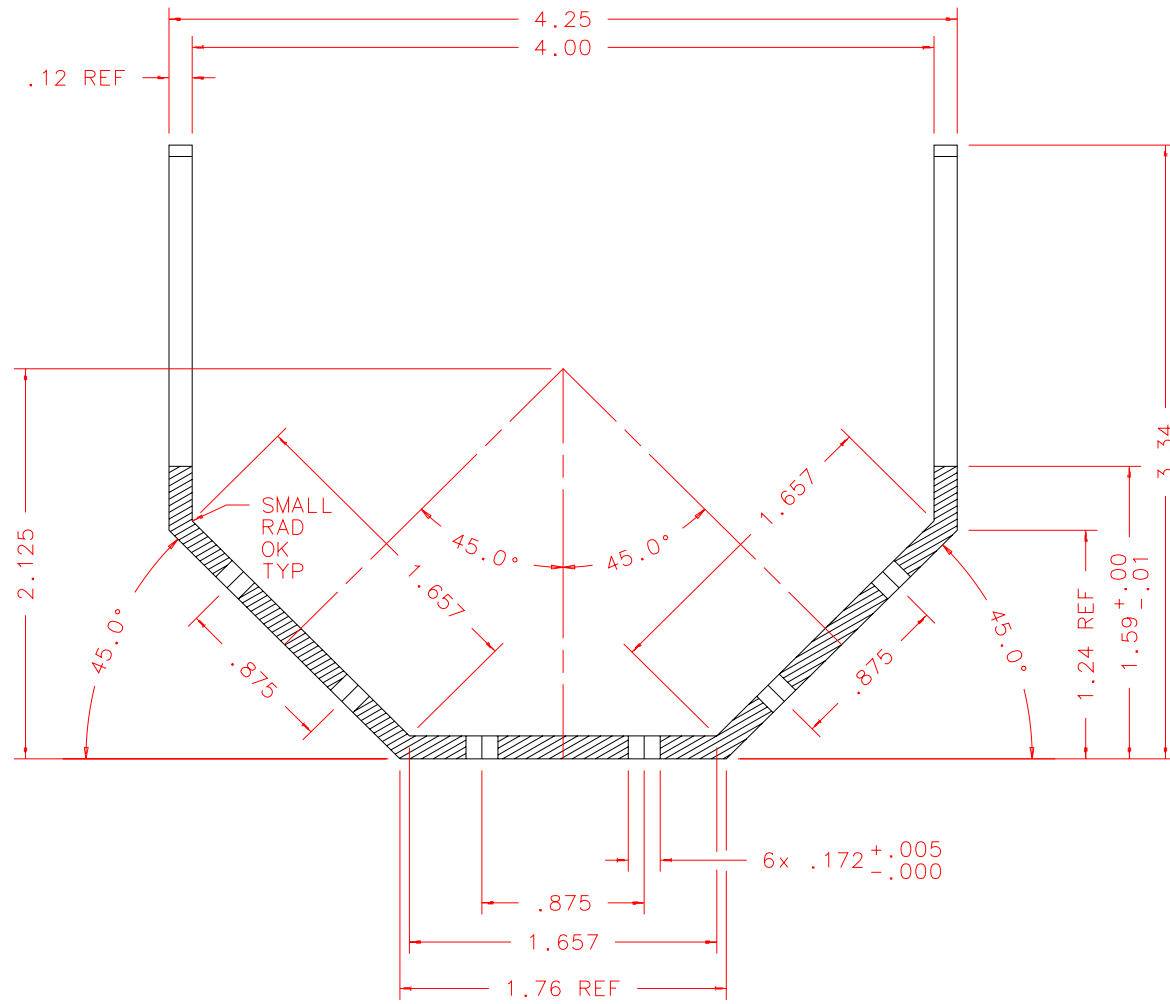


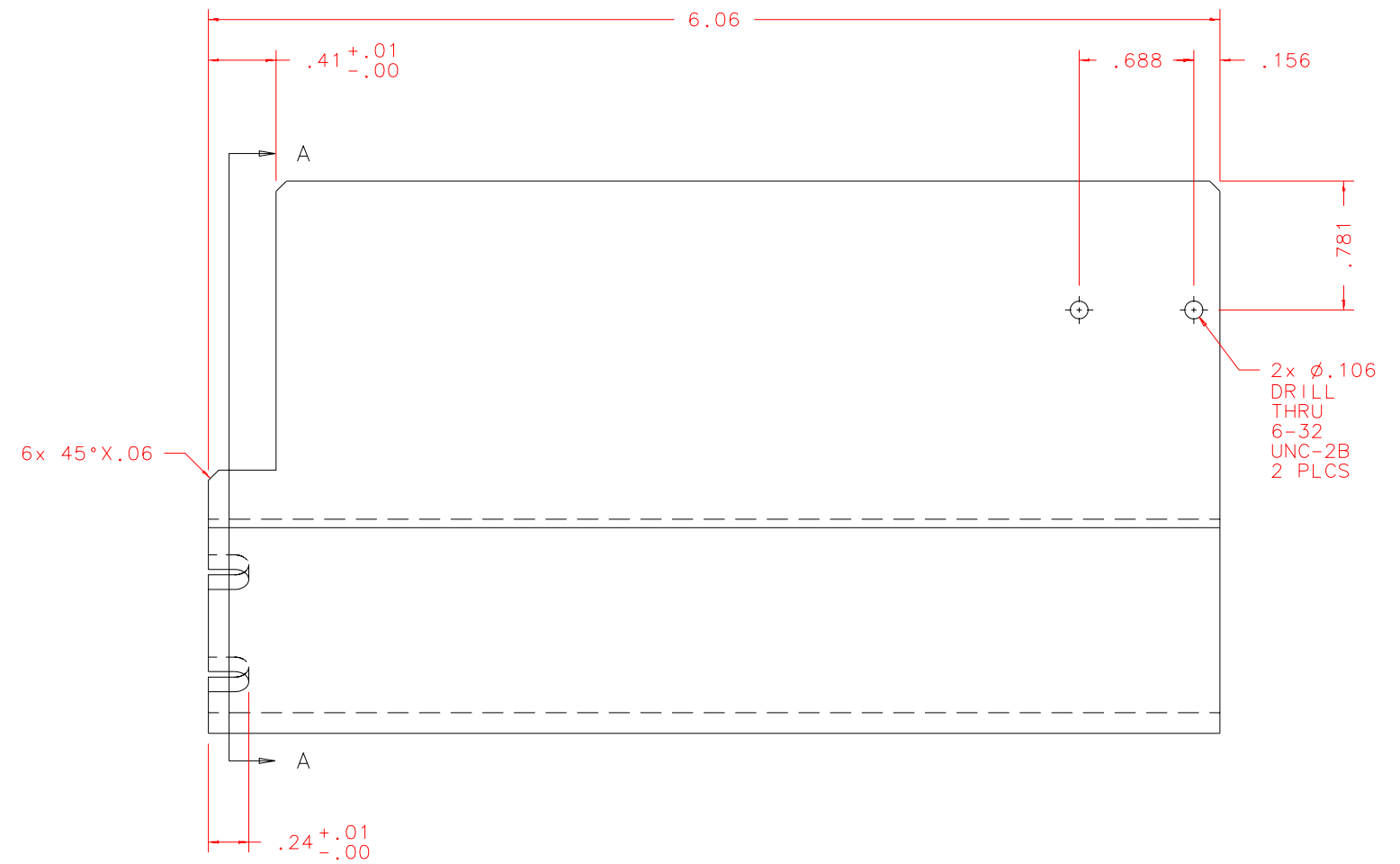
NOTES: UNLESS OTHERWISE NOTED  
 1. MACHINED SURFACE ROUGHNESS 64  
 O-RING GROOVES AND SURFACES 32  
 2. REMOVE ALL BURRS/SHARP CORNERS

MAKE FROM 1/8 THK SHEETMETAL : BEND AROUND MANDREL  
 POLISH OUTSIDE SURFACES  
 TO 10 MICRON FINISH

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SD4-017B	GETTER CHANNEL +X	ALU 6061-T6



SECTION A-A



FRONT

PLOT: 10/19/99

SD4-001B  
 NEXT ASSY

REVDATE: N/A	REVISION: N/A
DATE: 04/09/99	<b>INSTITUTE FOR ASTRONOMY</b>
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: GETTER CHANNEL +X
<b>TOLERANCES</b>	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SD4-017B
X.XX +/- .005	SCALE: 1:1
X.XXX +/- .002	SIZE: B
ANGLE +/- 30 min	JOS NO: 725
FRACTION +/- 1/32	SHEET: 1 OF 2