

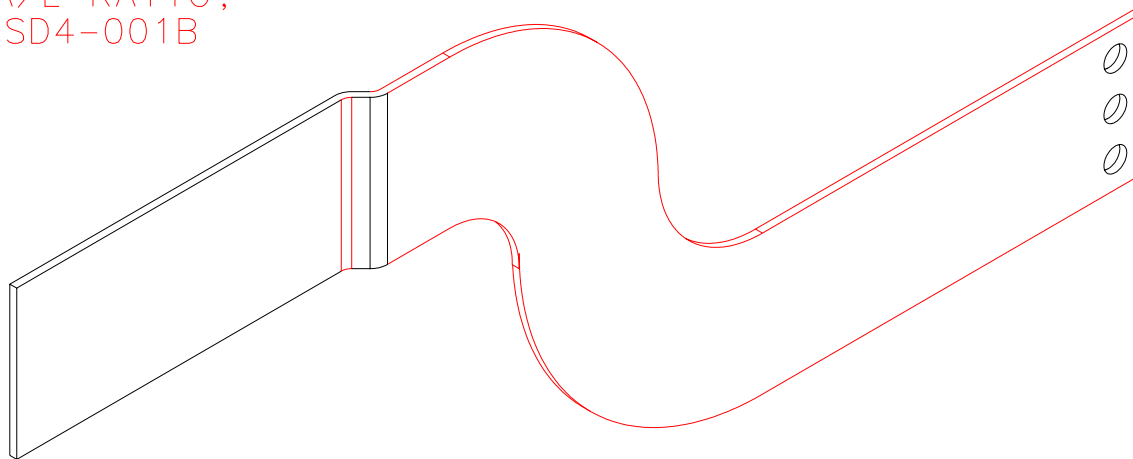
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SD4-024A	STRAP TO SPECTROARRAY	COPPER OFHC

STRAP TO BE
MADE BY LAB-
TECHNICIAN,
STRAP WIDTH
IS 1 INCH:
NUMBER OF STRAPS
TO BE FIGURED
FROM A/L RATIO,
SEE SD4-001B



REVDATE: N/A	REVISION: N/A
DATE: 04/09/99	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: STRAP TO SPECTROARRAY
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
DRW NO: SD4-024A	SCALE: APPROX 1
SIZE: A	JOS NO: 725
SHEET: 1 OF 1	

SD4-001B
NEXT ASSY

PLOT: 10/19/99