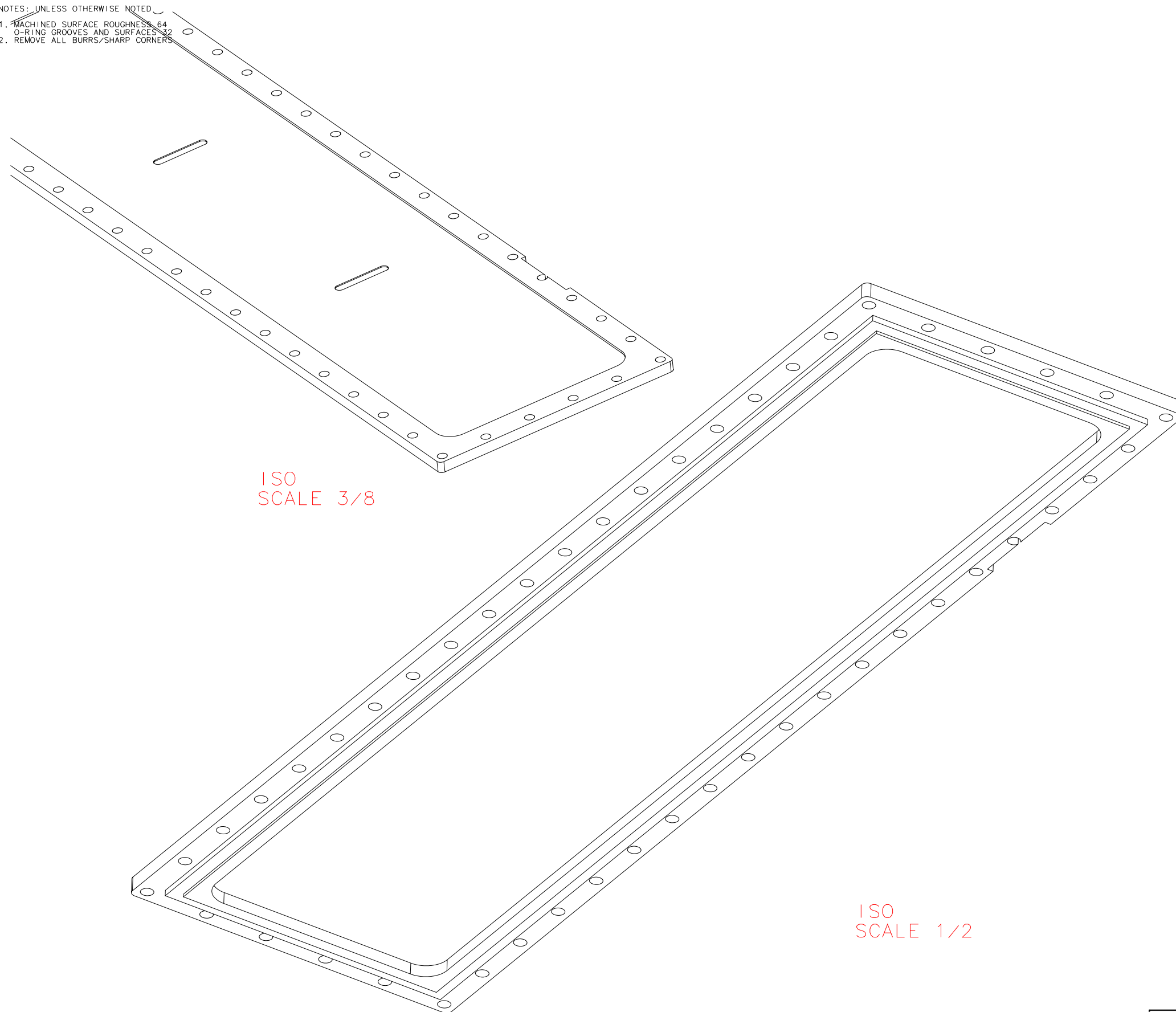


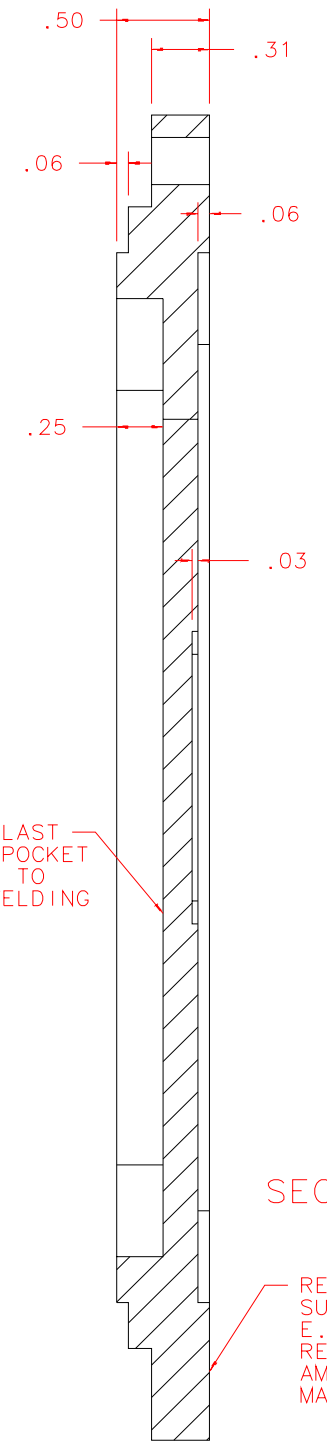
NOTES: UNLESS OTHERWISE NOTED  
 1. MACHINED SURFACE ROUGHNESS .64  
 O-RING GROOVES AND SURFACES .32  
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SLO-011B	BOLTING FLANGE	ALU 2219



ISO SCALE 3/8

ISO SCALE 1/2



SECTION A-A

REVDATE: N/A	REVISION: N/A
DATE: 03/21/97	<b>INSTITUTE FOR ASTRONOMY</b>
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: BOLTING FLANGE
<b>TOLERANCES</b>	TELESCOPE: IRTF
X.X +/- .015	
X.XX +/- .005	
X.XXX +/- .002	
ANGLE +/- 30 min	
FRACTION +/- 1/32	

SLO-001B	NEXT ASSY
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DRW NO: SLO-011B	SCALE: NOTED
SIZE: B	JOS NO: 725
SHEET: 3 OF 3	

PLOT: 10/19/99