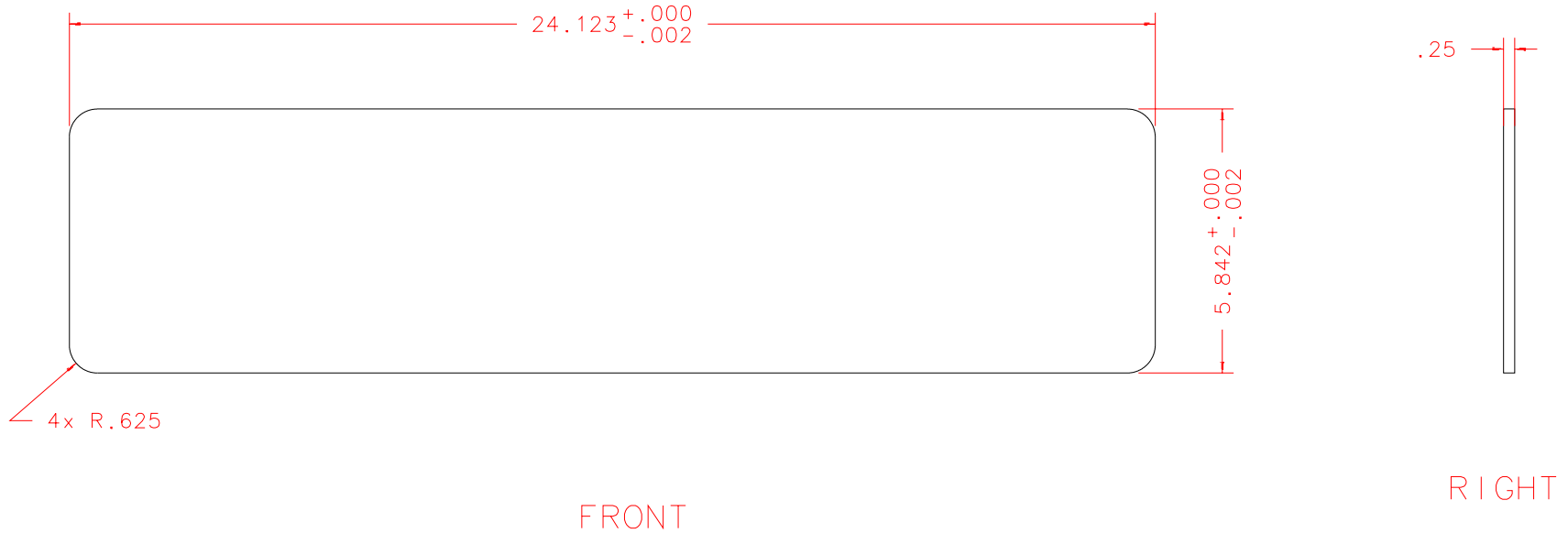


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

SANDBLAST: ONE SIDE
ONLY. WILL LOOK INWARD
WHEN WELDED.
POLISH OTHER SIDE
TO A 10 MICRON FINISH.
POLISH SAMPLE CAN BE
PROVIDED BY I.F.A.

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SLO-022A	E.B.WELDED LID	ALU 2219



PLOT: 10/19/99

SLO-001B
NEXT ASSY

REVDATE: N/A	REVISION: N/A
DATE: 09/15/98	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822
DESIGN: STAHLBERGER	
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: E.B.WELDED LID
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
TELESCOPE: IRTF	
DRW NO: SLO-022A	SCALE: 1:4
SIZE: A	JOS NO: 725
	SHEET: 1 OF 1