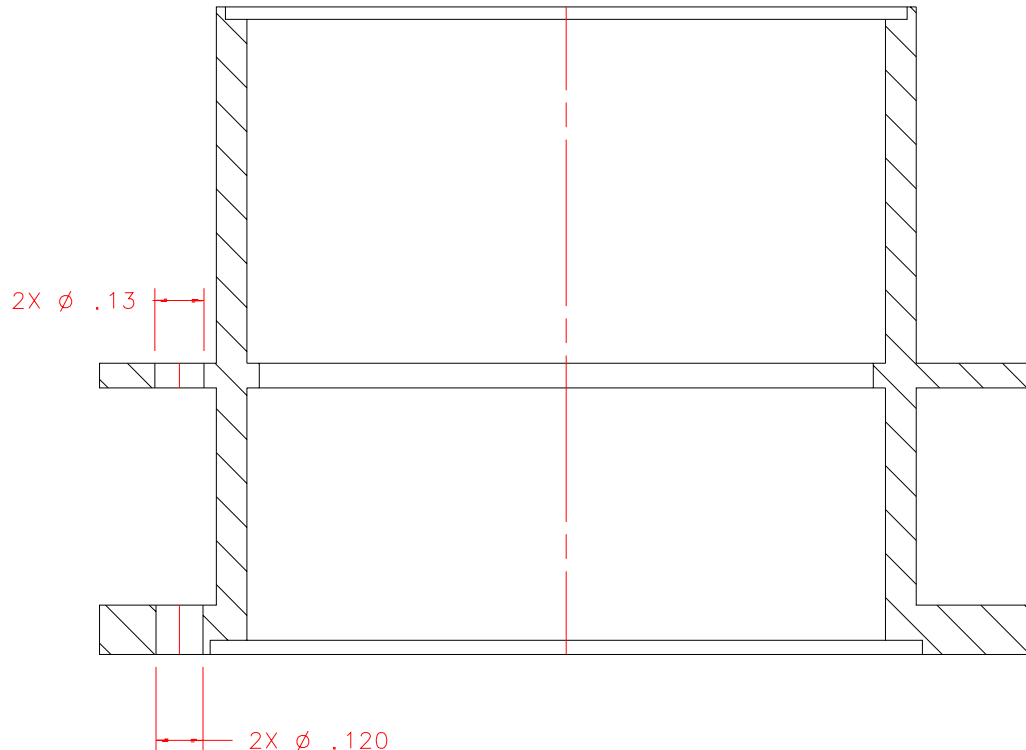


NOTES: UNLESS OTHERWISE NOTED

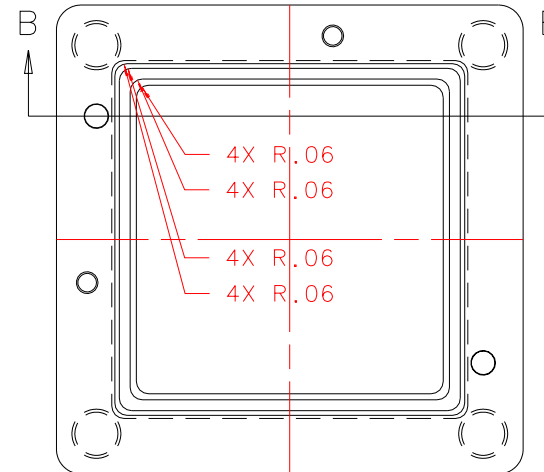
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

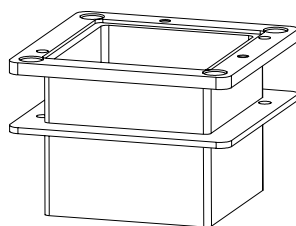
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SMO-011A	BAFFLE TUBE	ALU 6061-T6



SECTION B-B: SCALE 2:1



BACK: SCALE 1:1



ISOMETRIC
SCALE 1/2

PLOT: 10/19/99

SMO-001B	REVDATE: N/A	REVISION: N/A	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822 INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH PART NAME: BAFFLE TUBE TELESCOPE: IRTF			
NEXT ASSY	DATE: 11/06/97	DESIGN: STAHLBERGER			DRW NO: SMO-011A	SCALE: NOTED
	DRAWN: STAHLBERGER	APPR'D: J. RAYNER			SIZE: A	JOS NO: 725
	TOLERANCES X.X +/- .015 X.XX +/- .005 X.XXX +/- .002 ANGLE +/- 30 min FRACTION +/- 1/32				SHEET: 2 OF 1	