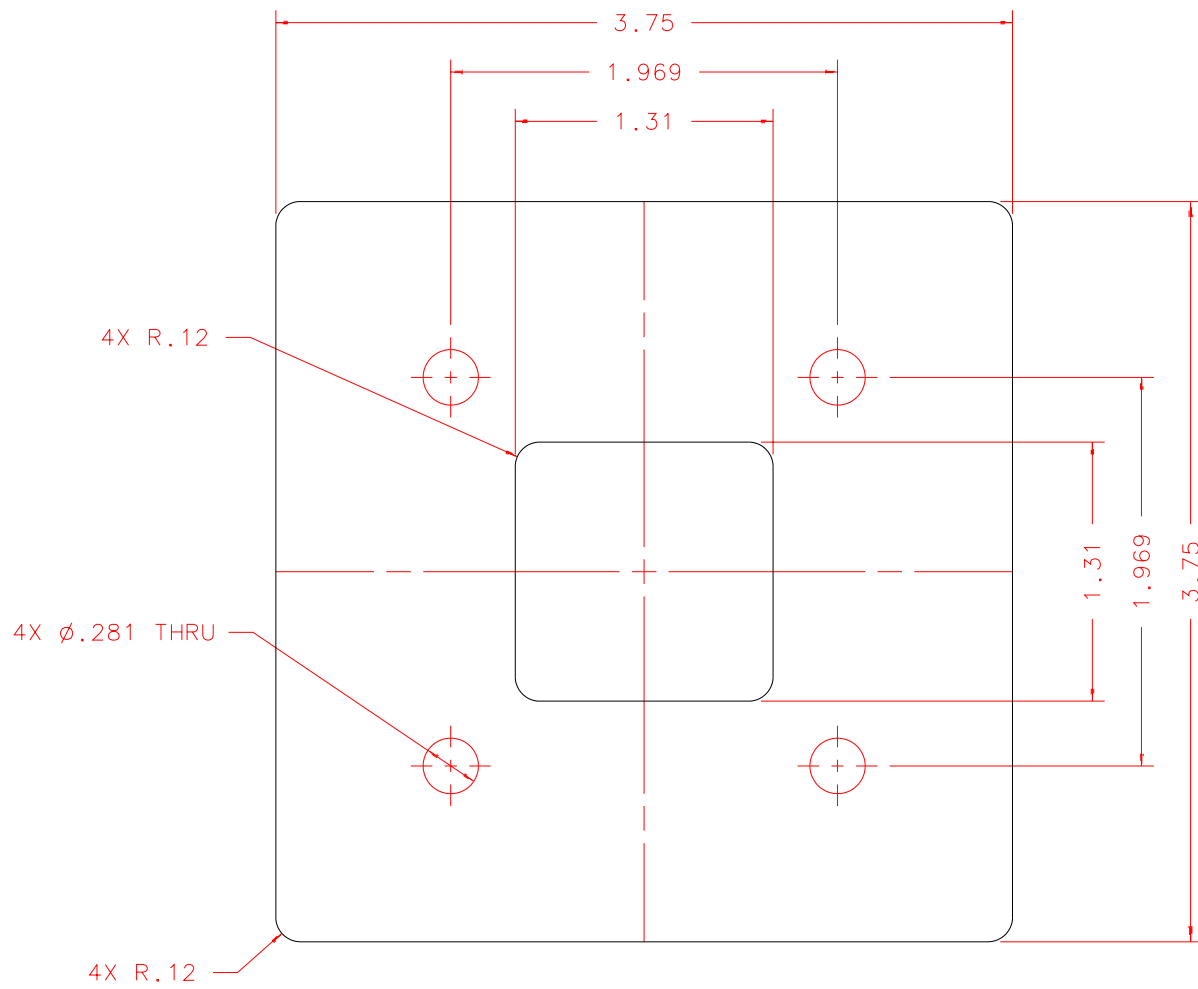


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
- O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

MACHINE SHOP:
DO NOT FABRICATE!
FOR REFERENCE ONLY

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SMO-014A	DAUGHTER BOARD	FIBERGLASS



MATL. THICKNESS 1/16

Plot: 10/19/99

SMO-001B
NEXT ASSY

REVDATE: N/A		REVISION: N/A	
DATE: 11/06/97		INSTITUTE FOR ASTRONOMY	
DESIGN: STAHLBERGER		2680 WOODLAWN DR. HONOLULU, HI 96822	
DRAWN: STAHLBERGER		INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER		PART NAME: DAUGHTER BOARD	
TOLERANCES		TELESCOPE: IRTF	
X.X	+/- .015	DRW NO: SMO-014A	
X.XX	+/- .005		
X.XXX	+/- .002	SCALE: 1:1	
ANGLE	+/- 30 min		
FRACTION	+/- 1/32	SIZE: A	JOS NO: 725
		SHEET: 1 OF 1	