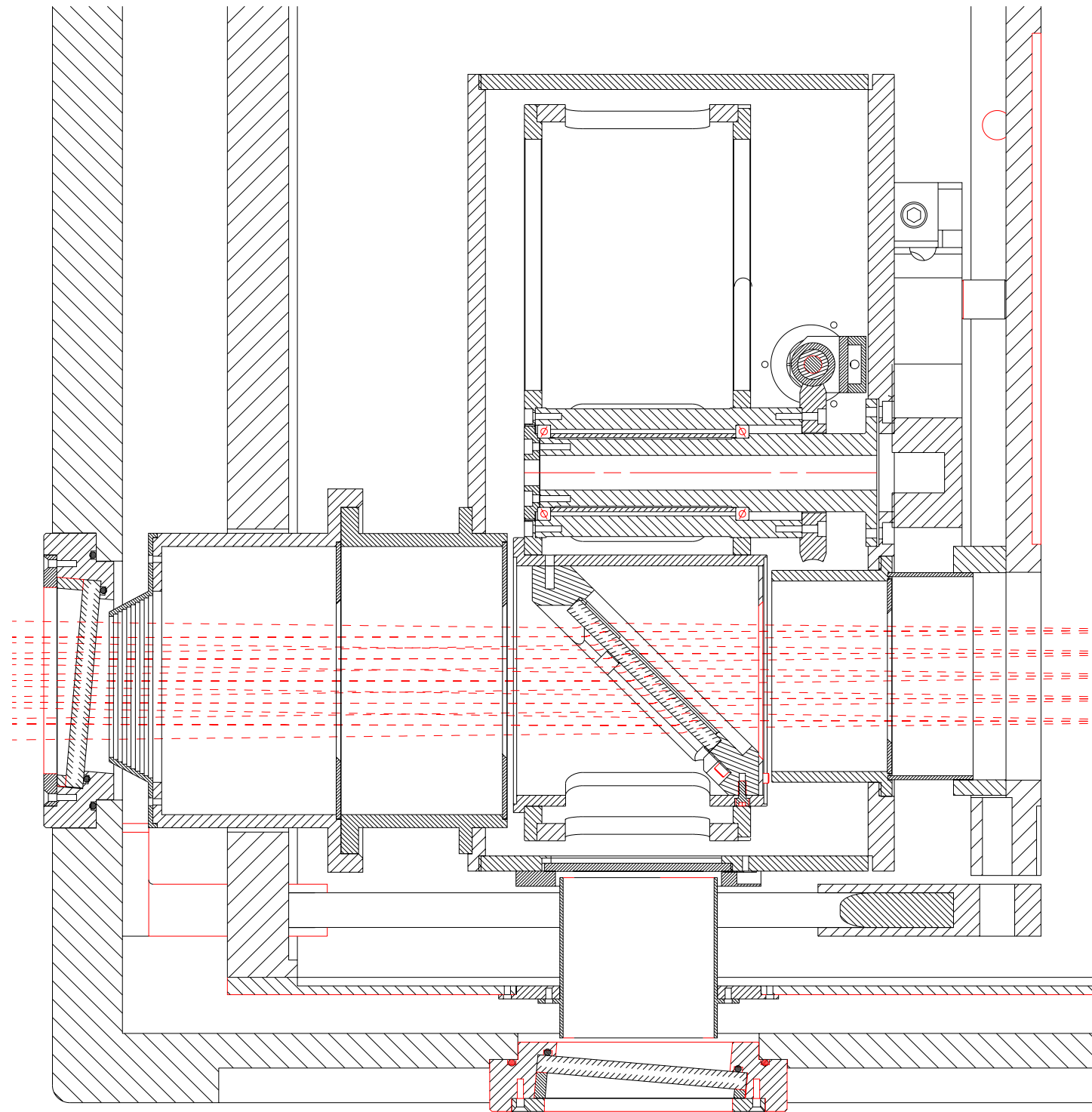


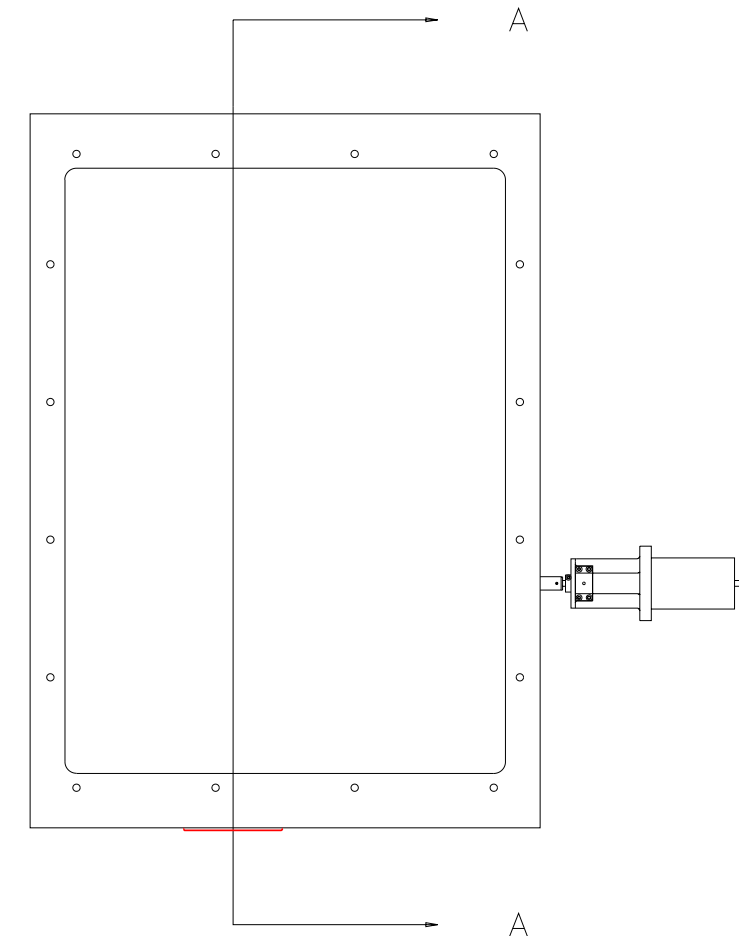
NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SFO-002B	DICHROIC TURRET(SECTIONS)	N/A

FOR BILL OF MATERIAL:
 REFER TO SFO-001B



SECTION A-A: SCALE 1:2



FRONT: SCALE 1:8

PLOT: 10/19/99

SFO-001B	NEXT ASSY
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REVDATE: 05/10/99	REVISION: UPDATE DRAWING
REVDATE: N/A	REVISION: N/A
DATE: 12/18/98	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: DICHROIC TURRET(SECTIONS)
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SFO-002B
X.XX +/- .005	SCALE: NOTED
X.XXX +/- .002	SIZE: B
ANGLE +/- 30 min	JOS NO: 725
FRACTION +/- 1/32	SHEET: 1 OF 1