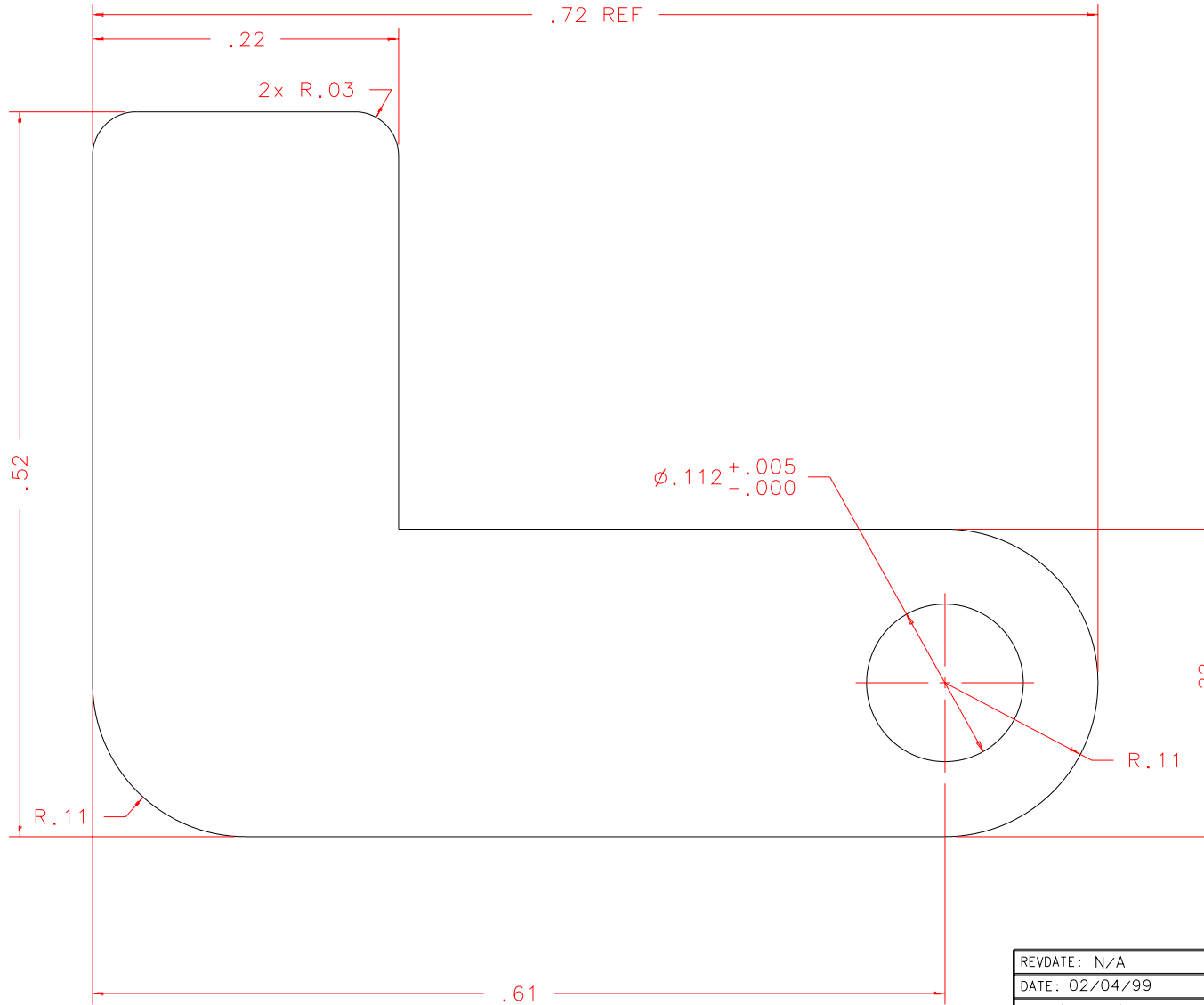


NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64  
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

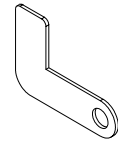
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	N/A	SF6-011A	DICHROIC CLIP	PHOS. BRONZE



MAKE 6 EACH WITH  
THE FOLLOWING  
THICKNESS:

- .010 INCH
- .015 INCH
- .020 INCH

SUBSTITUTE MATERIAL:  
TITANIUM



ISOMETRIC  
FULL SCALE

FRONT

REVDATE: N/A	REVISION: N/A
DATE: 02/04/99	<b>INSTITUTE FOR ASTRONOMY</b>
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: DICHROIC CLIP
<b>TOLERANCES</b>	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
DRW NO: SF6-011A	SCALE: 8:1
SIZE: A	JOS NO: 725
SHEET: 1 OF 1	

PLOT: 10/19/99

SF6-001A
NEXT ASSY