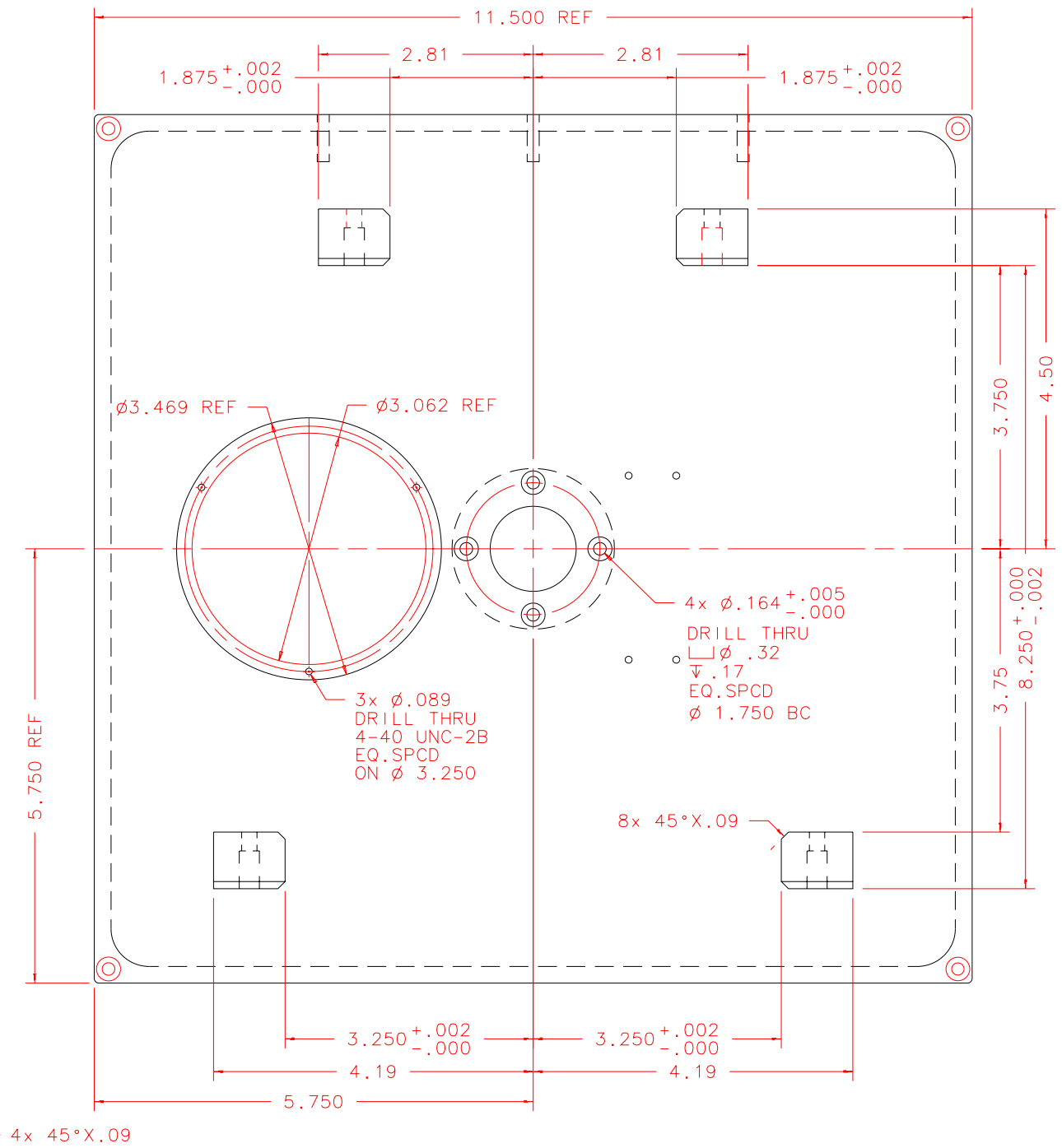
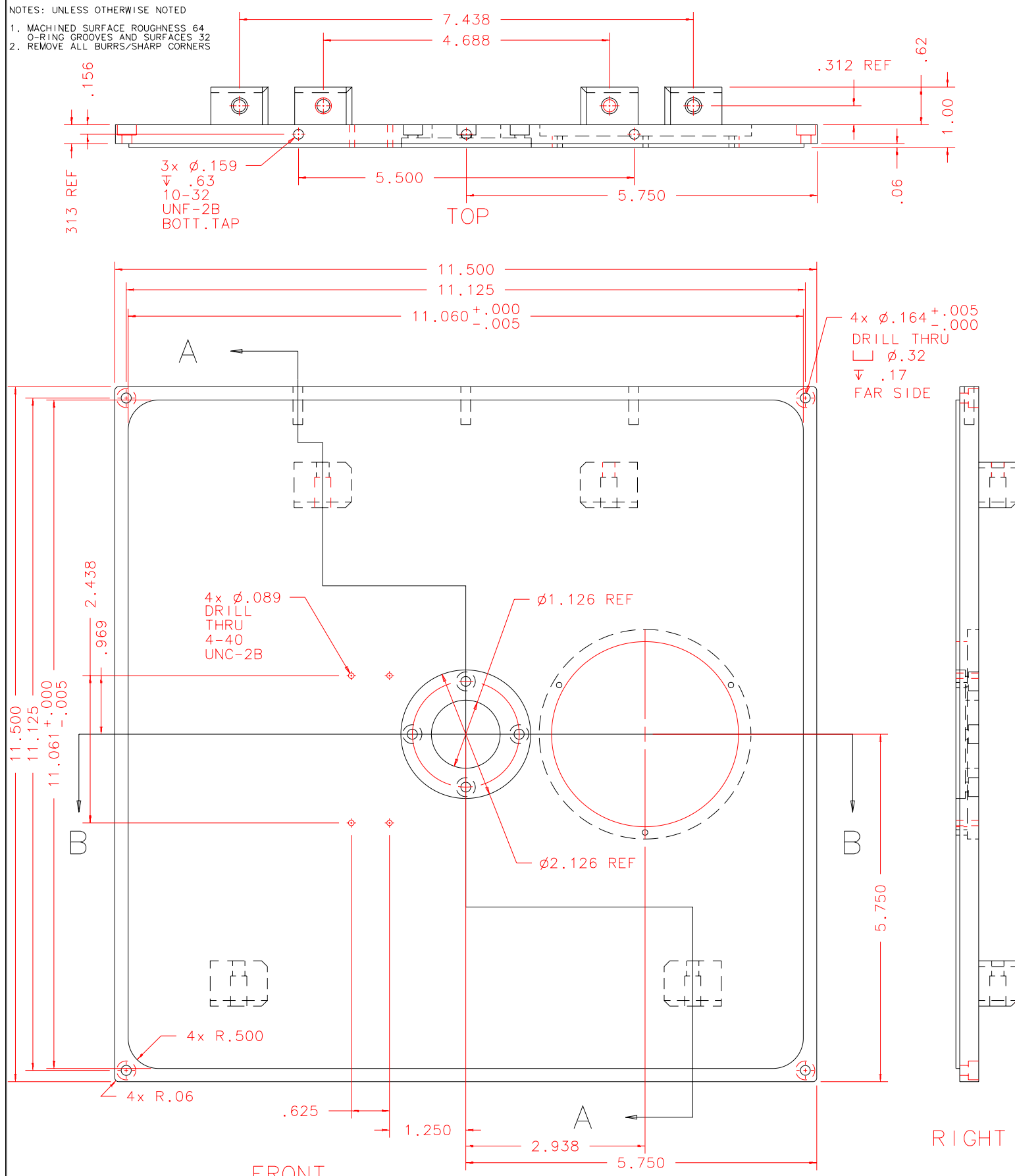


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SF8-019B	FRAME BASE PLATE	ALU 6061-T6



PLOT: 10/19/99

SF8-001B	REVDATE: N/A	REVISION: N/A
NEXT ASSY	DATE: 12/22/98	INSTITUTE FOR ASTRONOMY
	DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
	DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
	APPR'D: J. RAYNER	PART NAME: FRAME BASE PLATE
	TOLERANCES	TELESCOPE: IRTF
	X.X +/- .015	DRW NO: SF8-019B
	X.XX +/- .005	SCALE: 1:2
	X.XXX +/- .002	SIZE: B
	ANGLE +/- 30 min	JOS NO: 725
	FRACTION +/- 1/32	SHEET: 1 OF 3