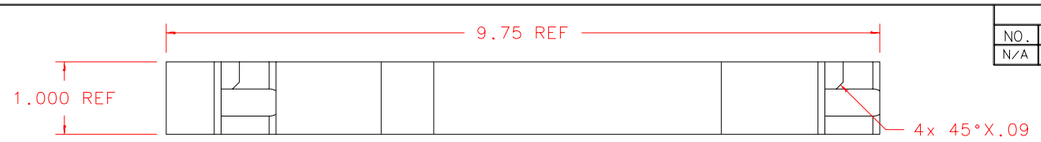
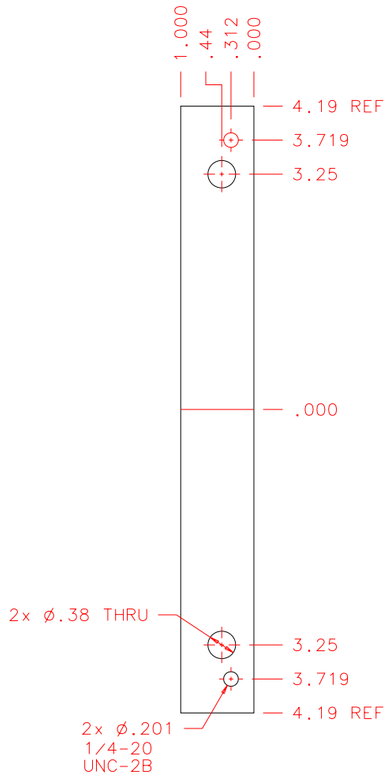
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

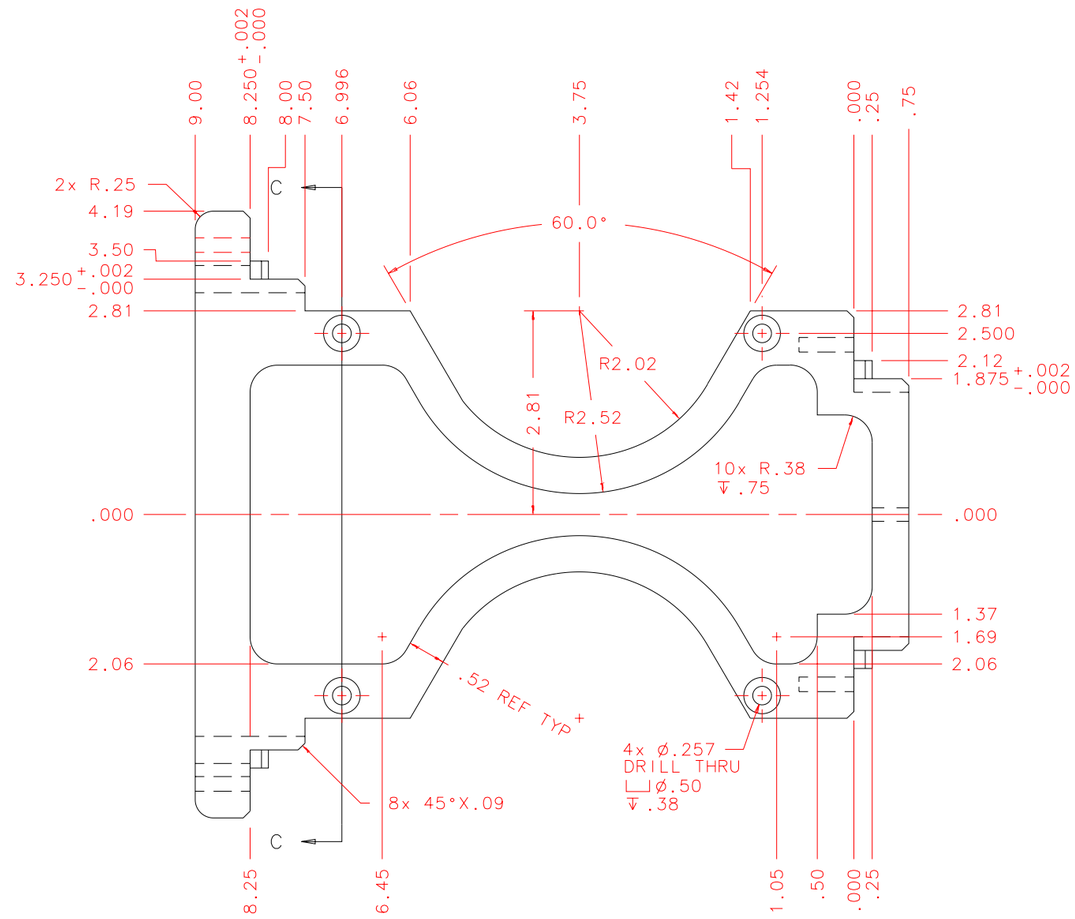
BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SF8-025B	ONE WAY MOUNT	ALU 6061-T6



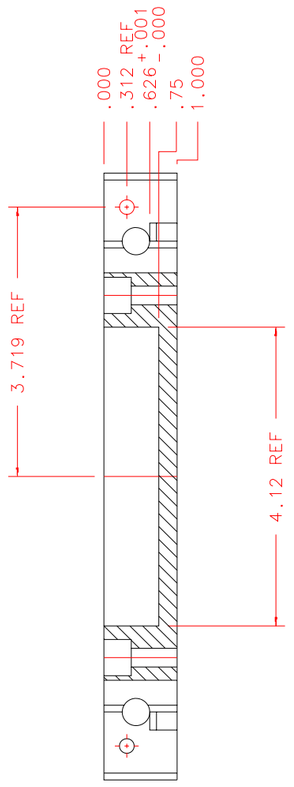
TOP: SCALE 1:2



LEFT: SCALE 1:2



FRONT: SCALE 1:2



SECTION C-C: SCALE 1:2

REVDATE: N/A		REVISION: N/A	
DATE: 12/28/98		INSTITUTE FOR ASTRONOMY	
DESIGN: STAHLBERGER		2680 WOODLAWN DR. HONOLULU, HI 96822	
DRAWN: STAHLBERGER		INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER		PART NAME: ONE WAY MOUNT	
TOLERANCES		TELESCOPE: IRTF	
X.X	+/- .015	DRW NO: SF8-025B	SCALE: NOTED
X.XX	+/- .005	SIZE: B	JOS NO: 725
X.XXX	+/- .002		SHEET: 1 OF 2
ANGLE	+/- 30 min		
FRACTION	+/- 1/32		

SF8-001B	
NEXT ASSY	

PLOT: 10/19/99