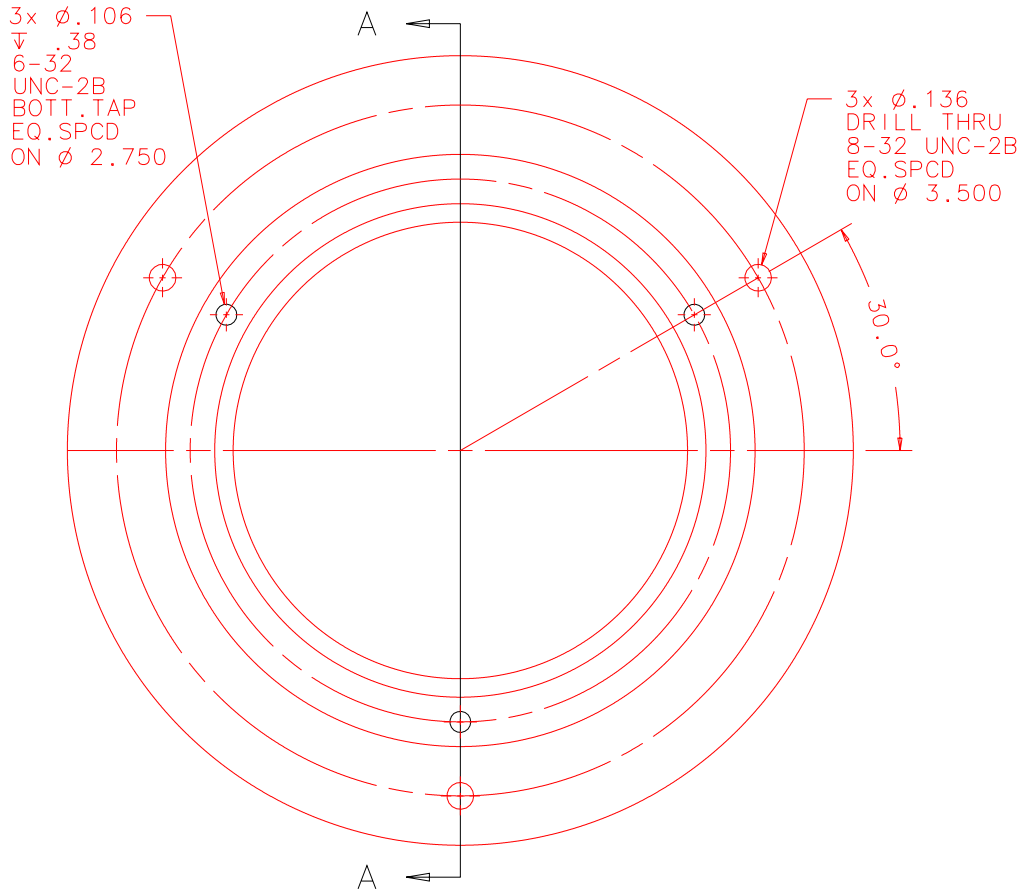


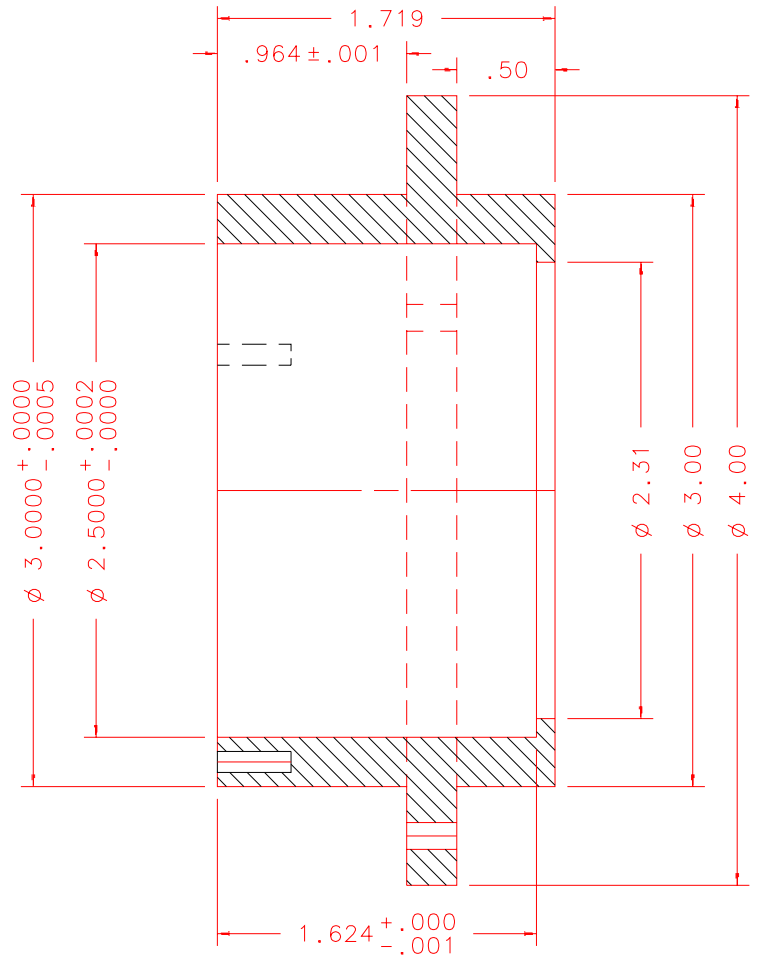
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64  
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SK1-011A	HOUSING	STAINLESS 303



FRONT



ALL DIAMETERS X.XXXXX  
CONCENTRIC TO  
WITHIN .0005 TIR

SECTION A-A

REVDATE: N/A	REVISION: N/A		
DATE: 12/10/97	<b>INSTITUTE FOR ASTRONOMY</b> 2680 WOODLAWN DR. HONOLULU, HI 96822		
DESIGN: STAHLBERGER			
DRAWN: STAHLBERGER			
APPR'D: J. RAYNER			
<b>TOLERANCES</b>			
X.X	+/- .015	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
X.XX	+/- .005		
X.XXX	+/- .002	PART NAME: HOUSING	
ANGLE	+/- 30 min	TELESCOPE: IRTF	
FRACTION	+/- 1/32		
SK1-001B		DRW NO: SK1-011A	SCALE: 1:1
NEXT ASSY		SIZE: A	JOS NO: 725
			SHEET: 1 OF 1

PLOT: 10/19/99