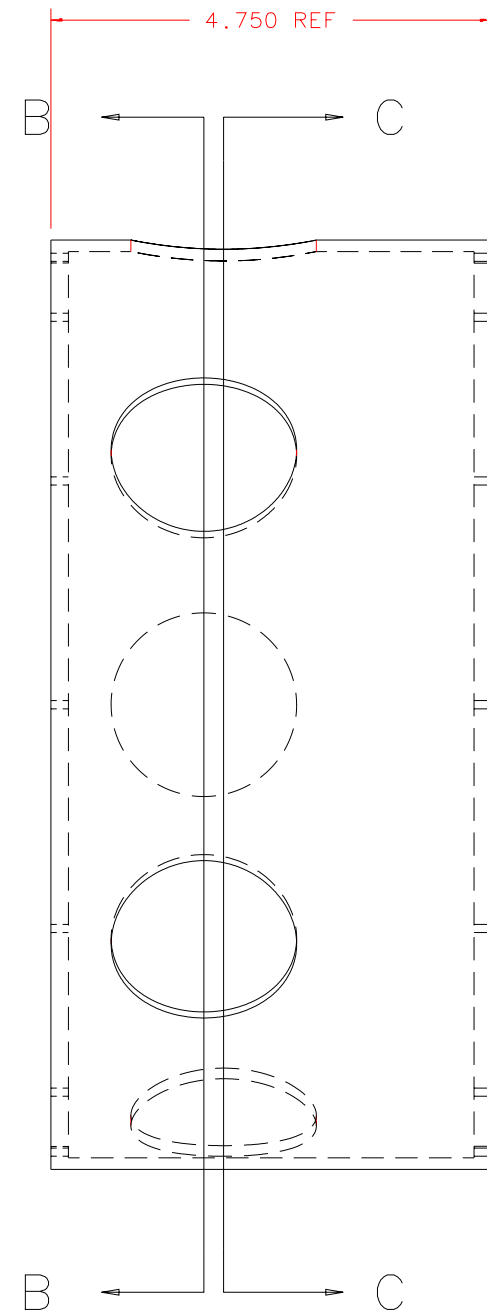
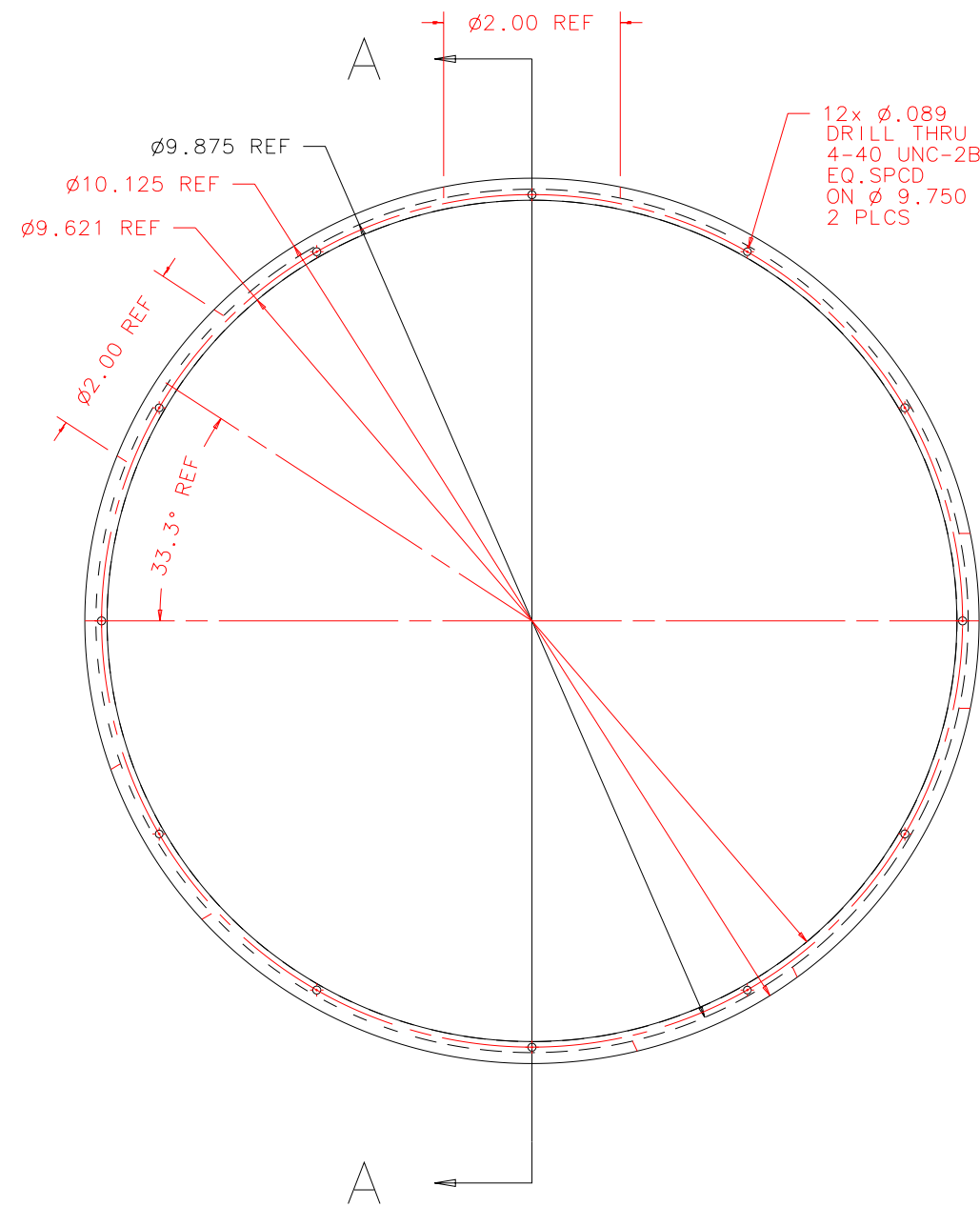


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

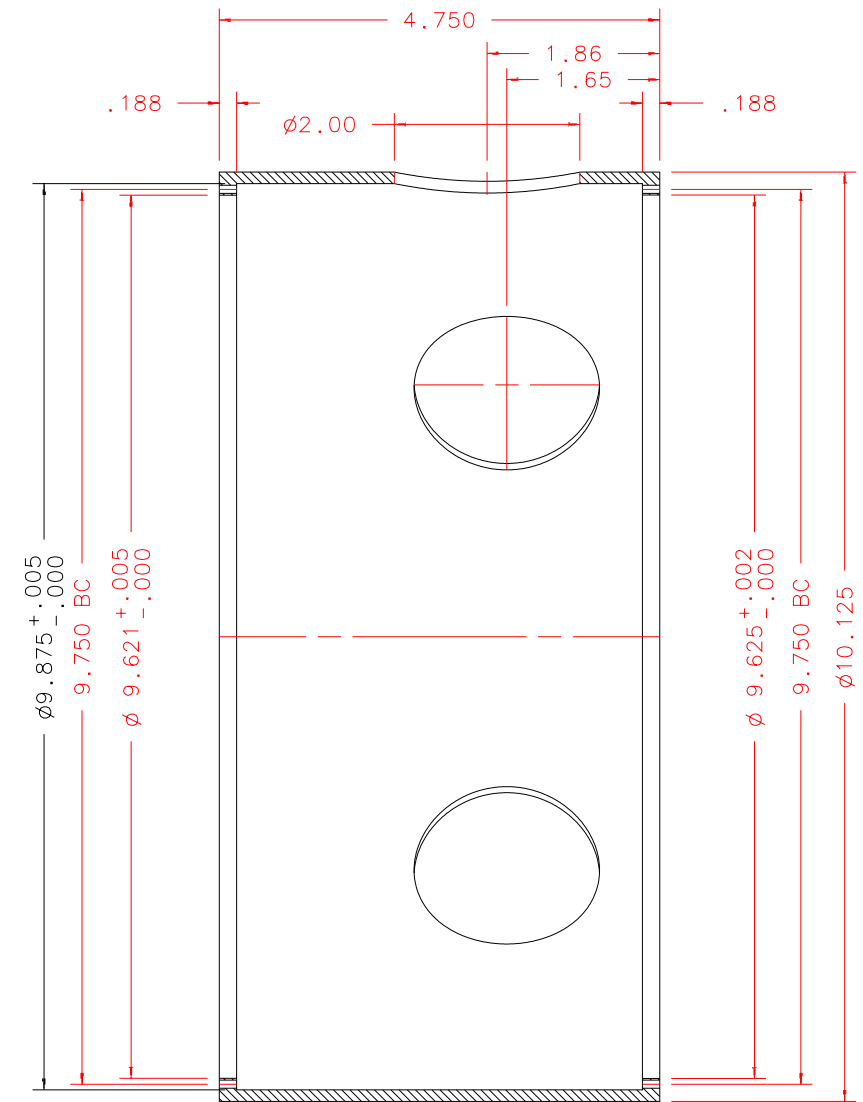
BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SK2-013B	DRUM	ALU 6061-T6



LEFT: SCALE 1:2



FRONT: SCALE 1:2



SECTION A-A: SCALE 1:2

REVDATE: 09/30/99	REVISION: ADD LIGHT HOLES QTY 5
REVDATE: 03/29/99	REVISION: ADD MISSING DIM DIA 9.875
REVDATE: N/A	REVISION: N/A
DATE: 12/12/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: DRUM
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	
X.XX +/- .005	
X.XXX +/- .002	
ANGLE +/- 30 min	
FRACTION +/- 1/32	
SK2-001B	DRW NO: SK2-013B
NEXT ASSY	SCALE: NOTED
	SIZE: B
	JOS NO: 725
	SHEET: 1 OF 2