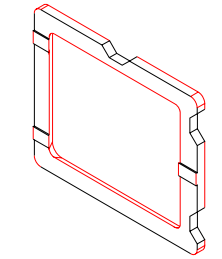
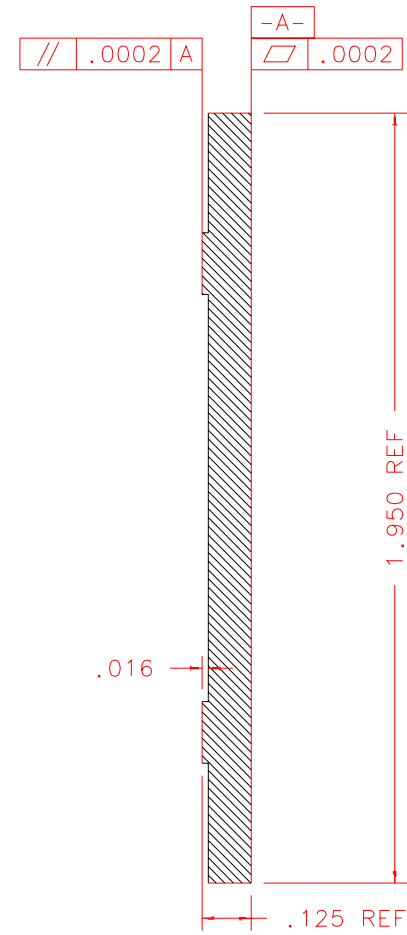


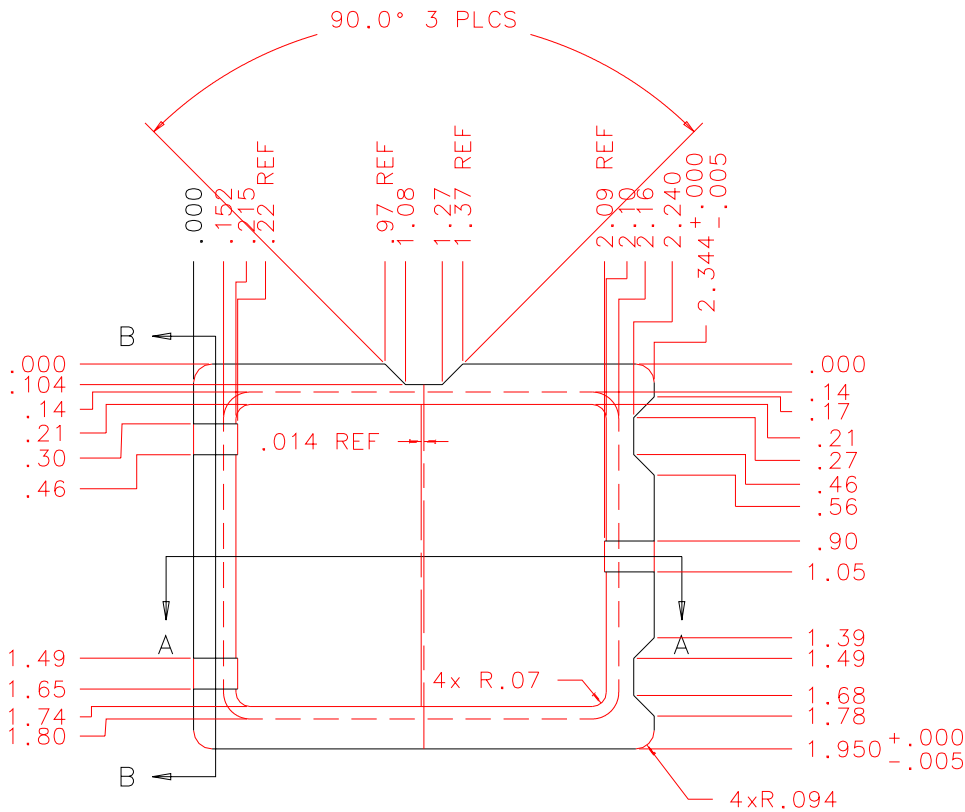
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SK6-011A	LLS1 AXIAL SUPPORT/MASK	N/A



ISOMETRIC
SCALE 1/2



SECTION B-B:
SCALE 2:1

REVDATE: N/A	REVISION: N/A
DATE: 10/06/99	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: LLS1 AXIAL SUPPORT/MASK
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
TELESCOPE: IRTF	
DRW NO: SK6-011A	SCALE: 1:1
SIZE: A	JOS NO: 725
	SHEET: 1 OF 1

SK6-001B
NEXT ASSY

PLOT: 10/19/99