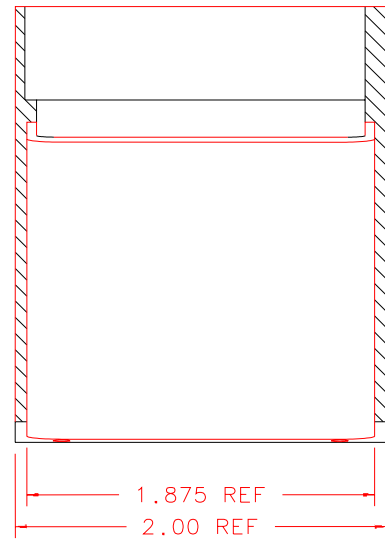
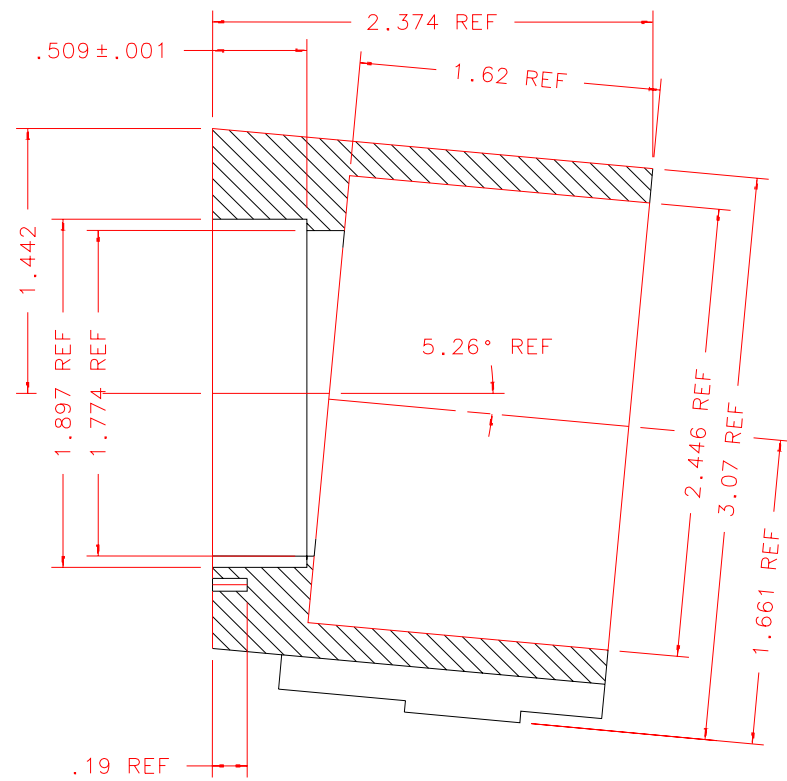


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

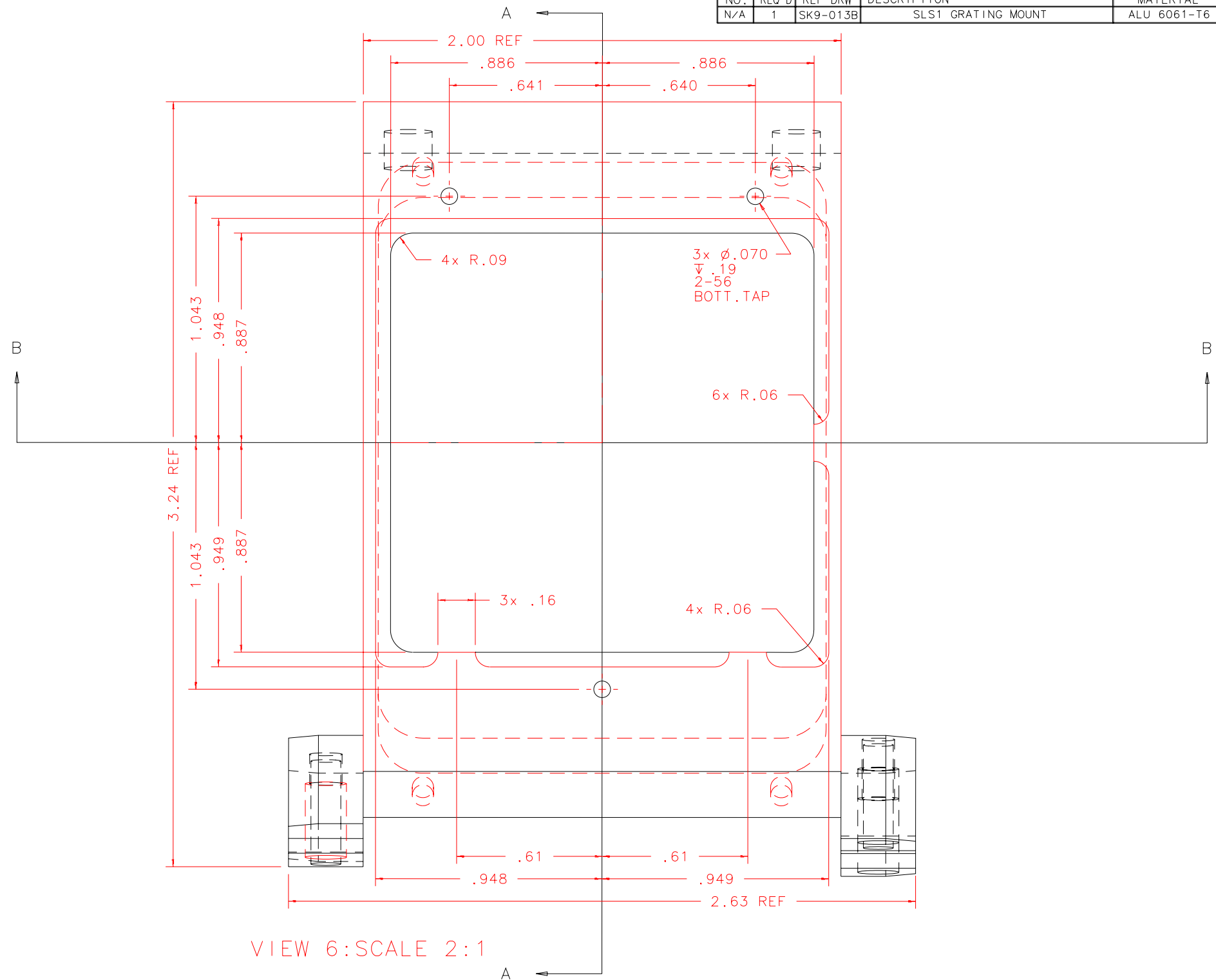
BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SK9-013B	SLS1 GRATING MOUNT	ALU 6061-T6



SECTION B-B



SECTION A-A



VIEW 6: SCALE 2:1

REVD: N/A	REVISION: N/A
DATE: 08/23/99	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: SLS1 GRATING MOUNT
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SK9-013B
X.XX +/- .005	SCALE: 1:1
X.XXX +/- .002	SIZE: B
ANGLE +/- 30 min	JOS NO: 725
FRACTION +/- 1/32	SHEET: 3 OF 3

SK9-001B
NEXT ASSY

PLOT: 10/19/99