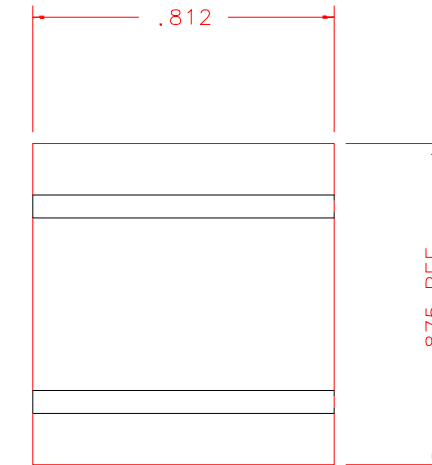
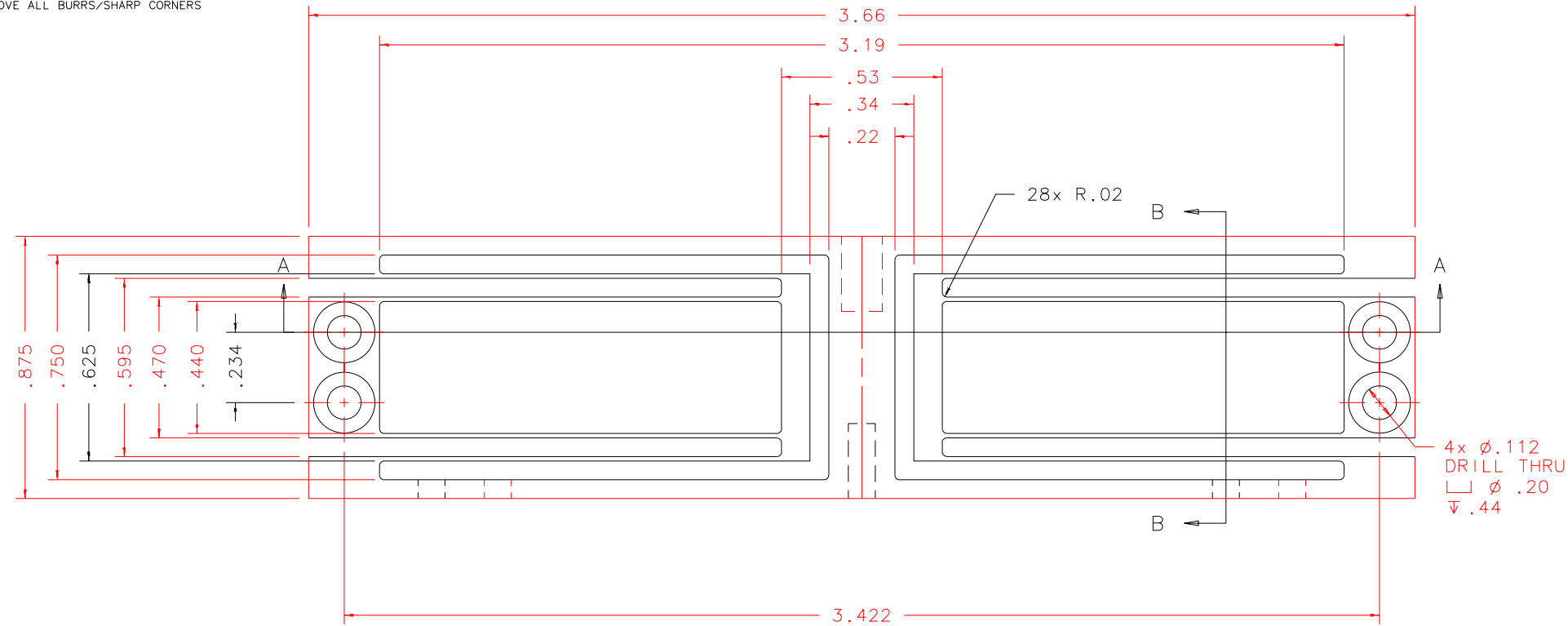


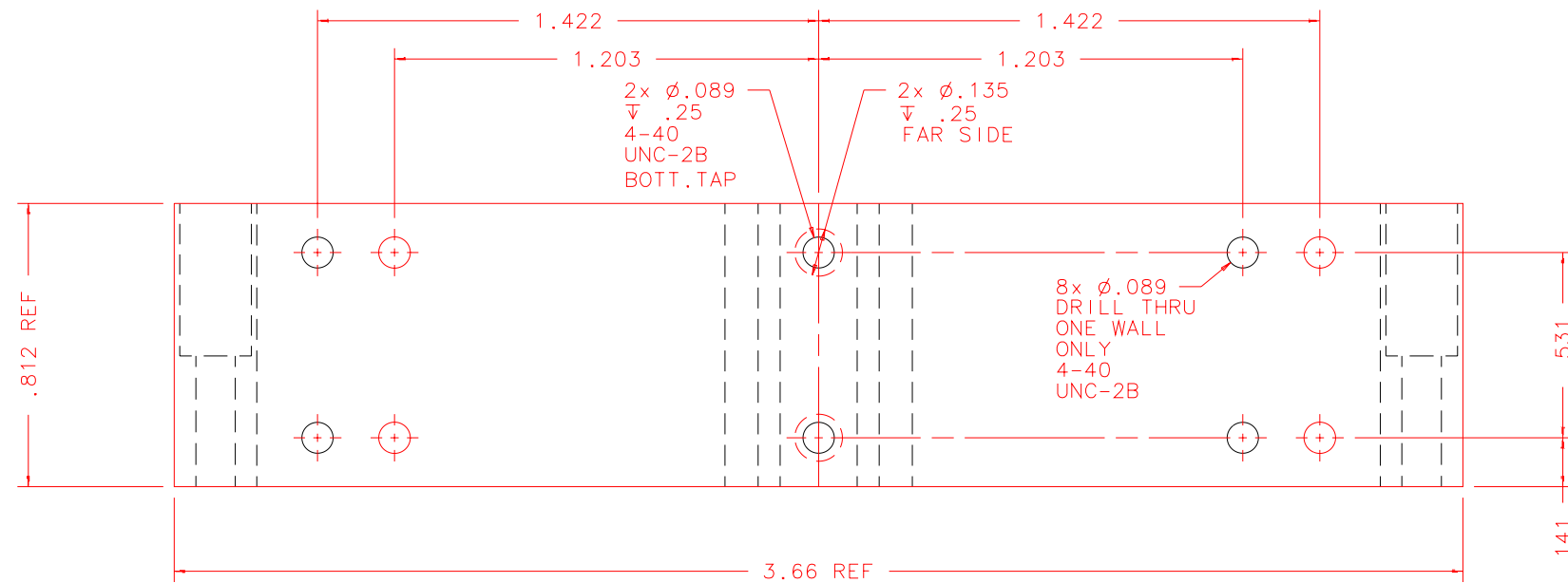
NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG10-011B	EDM FLEX STAGE	ALU 7075-T6



FRONT

RIGHT



BOTTOM

USE WIRE EDM
 PROCESS TO
 FABRICATE
 THIS PART

REVDATE: 09/04/98	REVISION: MISSING DIMENSIONS .625 ; .234
DATE: 05/19/98	REVISION: N/A
DESIGN: STAHLBERGER	INSTITUTE FOR ASTRONOMY
DRAWN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
APPR'D: J. RAYNER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
TOLERANCES	PART NAME: EDM FLEX STAGE
X.X +/- .015	TELESCOPE: IRTF
X.XX +/- .005	
X.XXX +/- .002	
ANGLE +/- 30 min	
FRACTION +/- 1/32	
SG10-001B	DRW NO: SG10-011B
NEXT ASSY	SCALE: 2:1
	SIZE: B
	JOS NO: 725
	SHEET: 1 OF 2

PLOT: 10/19/99