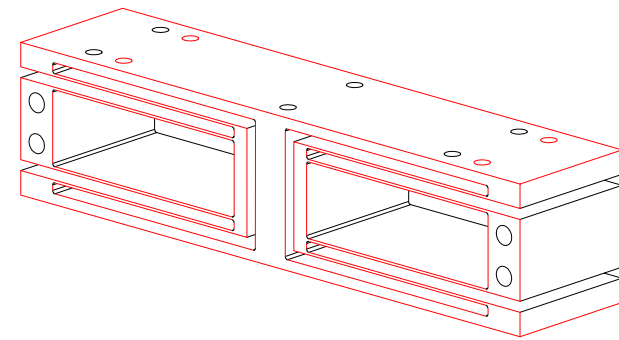
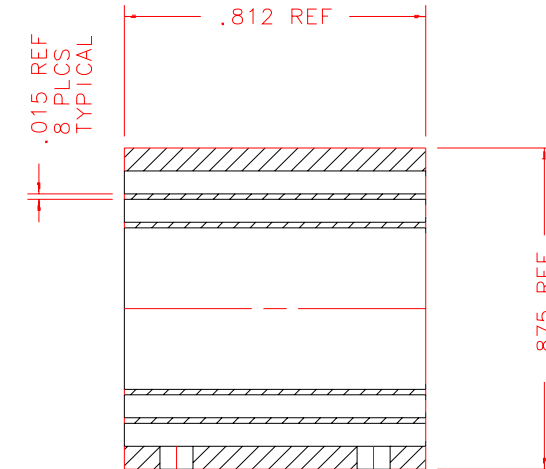


NOTES: UNLESS OTHERWISE NOTED  
 1. MACHINED SURFACE ROUGHNESS 64  
 O-RING GROOVES AND SURFACES 32  
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG10-011B	EDM FLEX STAGE	ALU 7075-T6

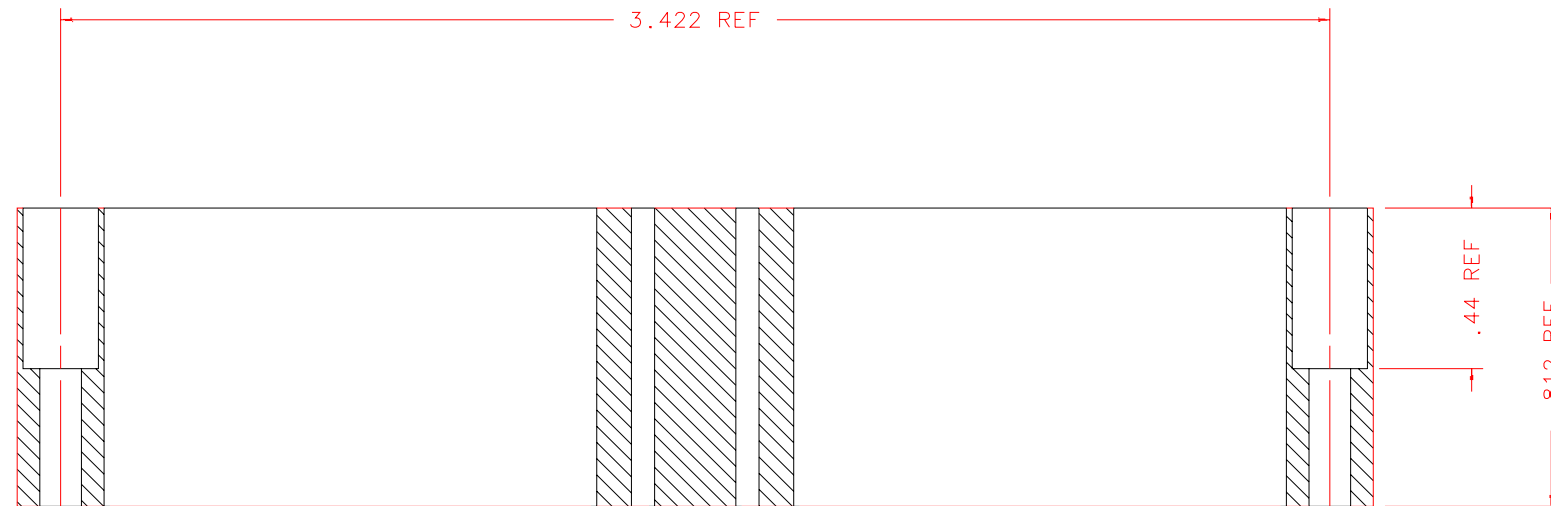


ISOVIEW 6: SCALE FULL



SECTION B-B

USE WIRE EDM  
 PROCESS TO  
 FABRICATE  
 THIS PART



SECTION A-A:

SG10-001B	REVD: 09/04/98	REVISION: MISSING DIMENSIONS .625 ; .234
NEXT ASSY	REVD: N/A	REVISION: N/A
	DATE: 05/19/98	<b>INSTITUTE FOR ASTRONOMY</b>
	DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
	DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
	APPR'D: J. RAYNER	PART NAME: EDM FLEX STAGE
	<b>TOLERANCES</b>	TELESCOPE: IRTF
	X.X +/- .015	DRW NO: SG10-011B
	X.XX +/- .005	SCALE: 2:1
	X.XXX +/- .002	SIZE: B
	ANGLE +/- 30 min	JOS NO: 725
	FRACTION +/- 1/32	SHEET: 2 OF 2