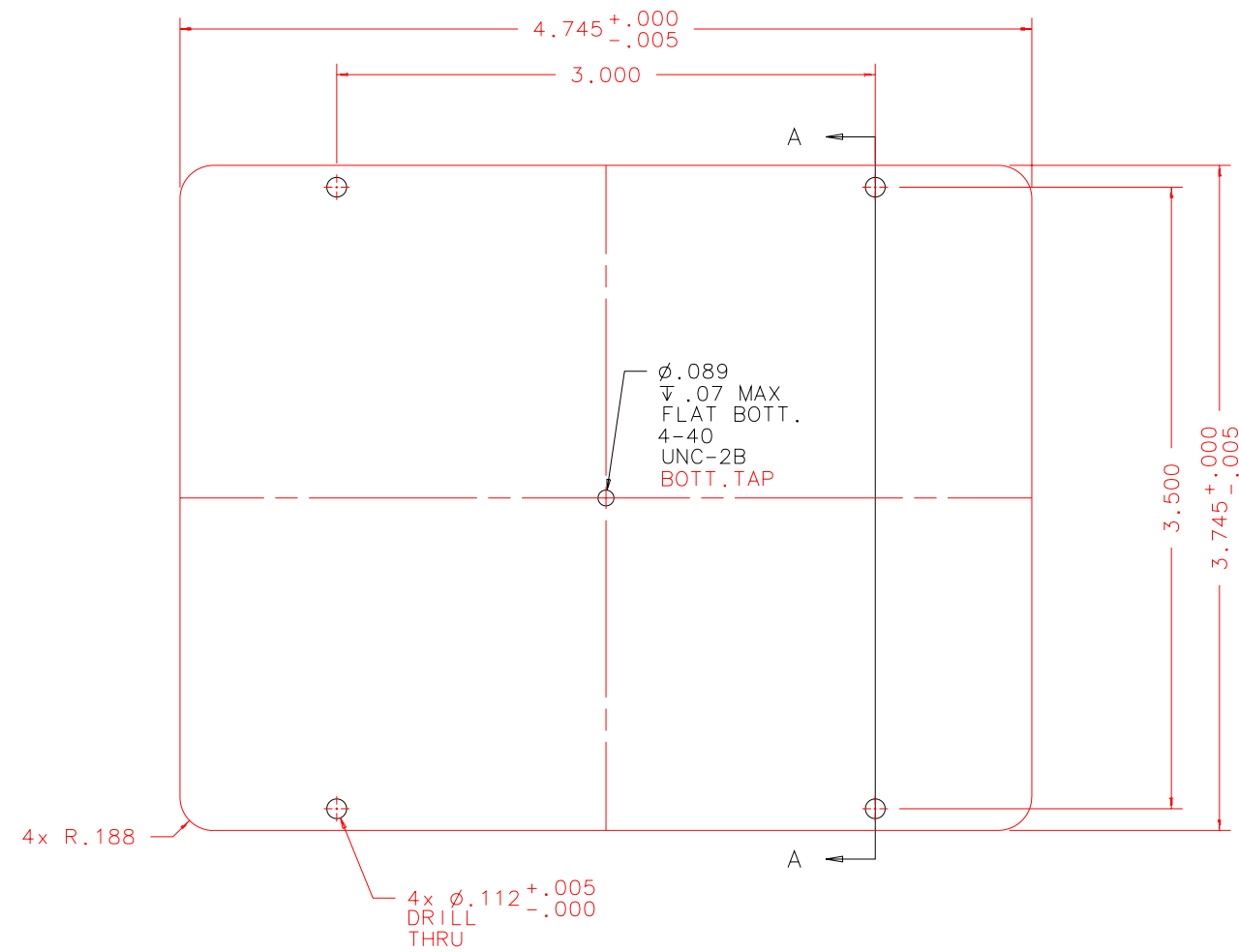
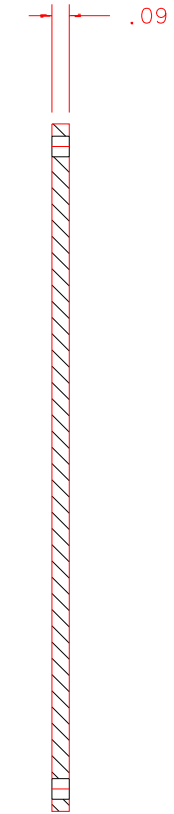


NOTES: UNLESS OTHERWISE NOTED  
 1. MACHINED SURFACE ROUGHNESS 64  
 O-RING GROOVES AND SURFACES 32  
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG13-011B	FILTER ACCESS COVER1	ALU 6061-T6



FRONT: SCALE 1:1



SECTION A-A  
 SCALE 1:1

PLOT: 10/19/99

SG13-001B	REVDATE: 02/06/99	REVISION: ADD 4-40 TAPPED HOLE
NEXT ASSY	REVDATE: N/A	REVISION: N/A
	DATE: 05/09/98	<b>INSTITUTE FOR ASTRONOMY</b>
	DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
	DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
	APPR'D: J. RAYNER	PART NAME: FILTER ACCESS COVER1
	<b>TOLERANCES</b>	TELESCOPE: IRTF
	X.X +/- .015	DRW NO: SG13-011B
	X.XX +/- .005	SCALE: 1:1
	X.XXX +/- .002	SIZE: B
	ANGLE +/- 30 min	JOS NO: 725
	FRACTION +/- 1/32	SHEET: 1 OF 1