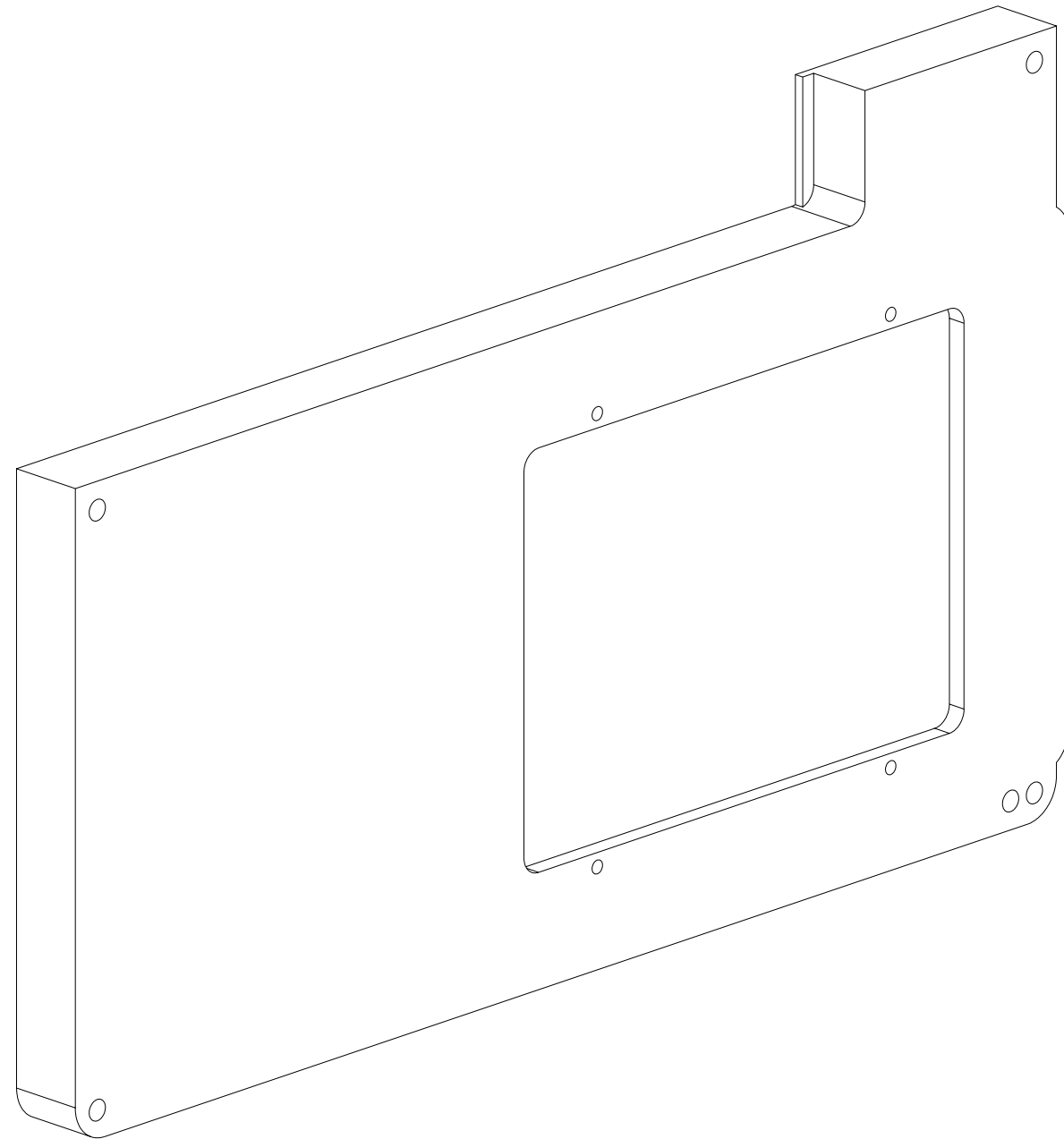


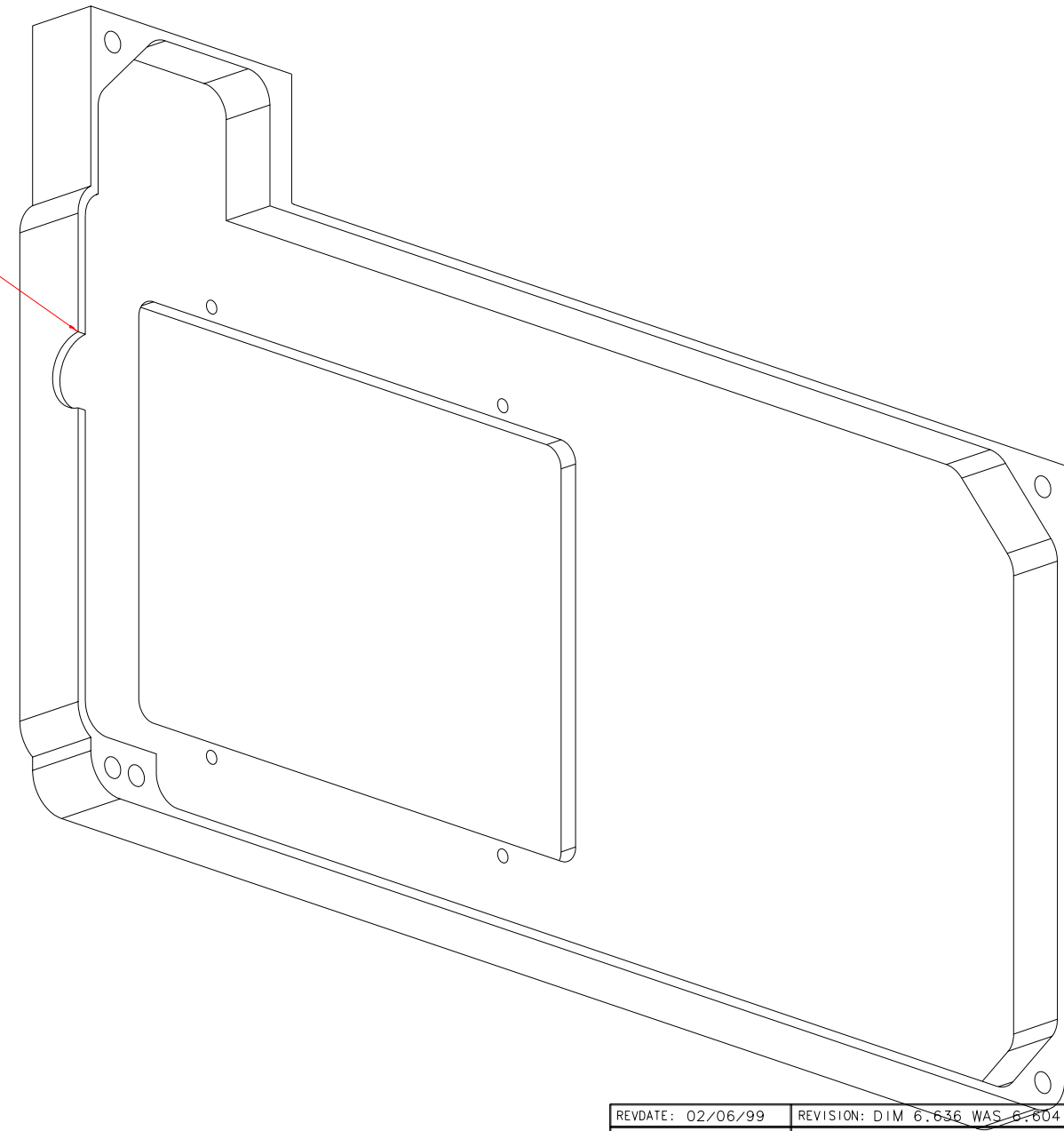
NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG13-018B	OPTICS BENCH FILTER COVER	ALU 6061-T6



ISOVIEW 5: SCALE FULL

CUT OUT
02/06/99



ISOVIEW 6: SCALE FULL

REVDATE: 02/06/99	REVISION: DIM 6.636 WAS 6.604 FRONT VIEW
REVDATE: 02/06/99	REVISION: ADD CUT OUT, RIGHT VW, SHEET 1
REVDATE: 01/11/99	REVISION: ADD CUTOUT FRONT +1 HOLE
REVDATE: 09/14/98	REVISION: ADD SHEET 3 (MORE DIMS)
REVDATE: N/A	REVISION: N/A
DATE: 05/08/98	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: OPTICS BENCH FILTER COVER
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SG13-018B
X.XX +/- .005	SCALE: 1:2
X.XXX +/- .002	SIZE: B
ANGLE +/- 30 min	JOS NO: 725
FRACTION +/- 1/32	SHEET: 2 OF 3

SG13-001B
NEXT ASSY

PLOT: 10/19/99