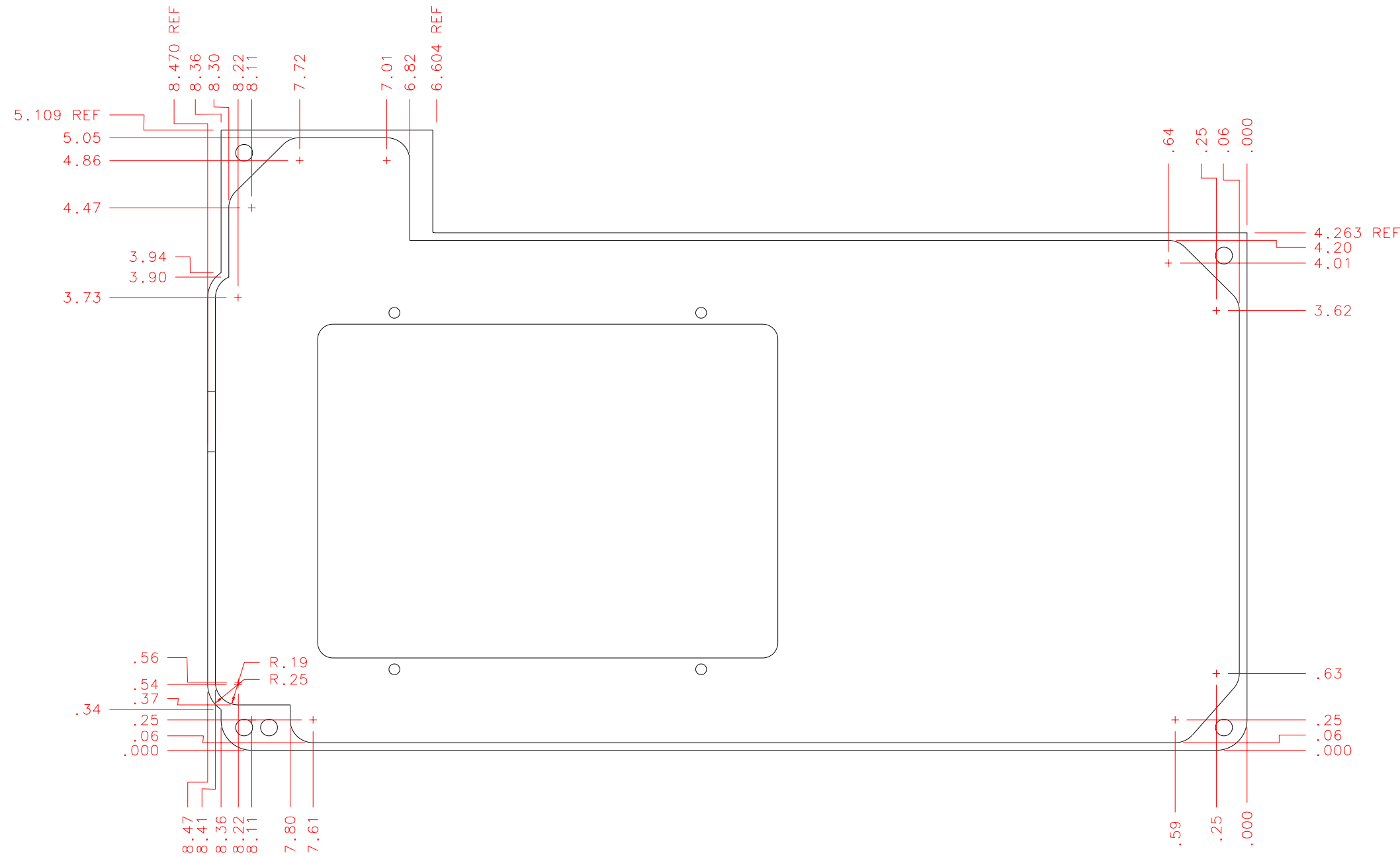


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG13-018B	OPTICS BENCH FILTER COVER	ALU 6061-T6



VIEW 7: DUPLICATE
 OF BACK
 SCALE 1:1

REVDATE: 02/06/99	REVISION: DIM 6.636 WAS 6.604 FRONT VIEW		
REVDATE: 02/06/99	REVISION: ADD CUT OUT, RIGHT VW, SHEET1		
REVDATE: 01/11/99	REVISION: ADD CUTOUT FRONT +1 HOLE		
REVDATE: 09/14/98	REVISION: ADD SHEET 3 (MORE DIMS)		
REVDATE: N/A	REVISION: N/A		
DATE: 05/08/98	INSTITUTE FOR ASTRONOMY		
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822		
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH		
APPR'D: J. RAYNER	PART NAME: OPTICS BENCH FILTER COVER		
	TELESCOPE: IRTF		
TOLERANCES			
X.X	+/- .015		
X.XX	+/- .005		
X.XXX	+/- .002		
ANGLE	+/- 30 min		
FRACTION	+/- 1/32		
SG13-001B	DRW NO: SG13-018B	SCALE: 1:2	
NEXT ASSY	SIZE: B	JOS NO: 725	SHEET: 3 OF 3

PLOT: 10/19/99