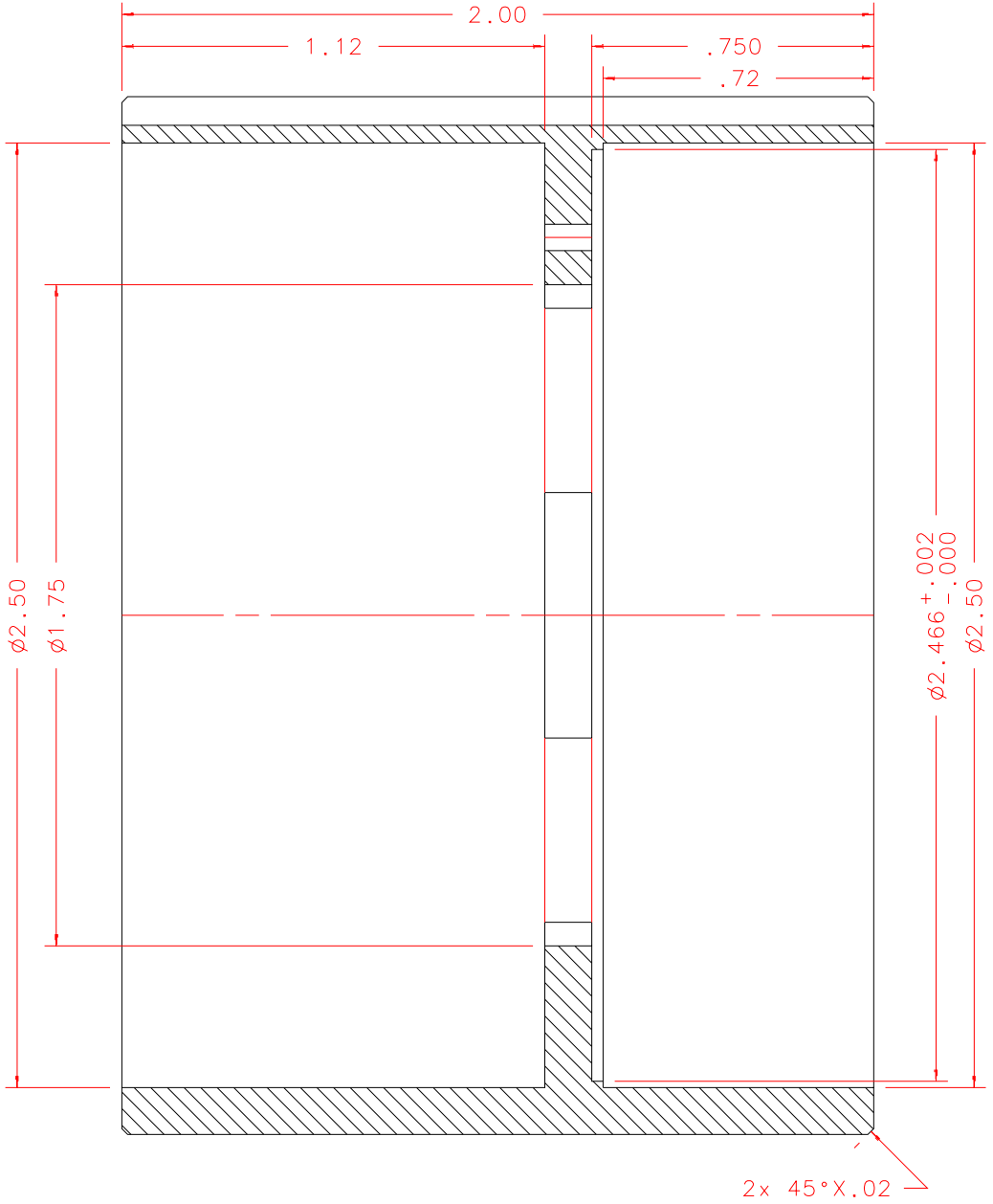
NOTES: UNLESS OTHERWISE NOTED

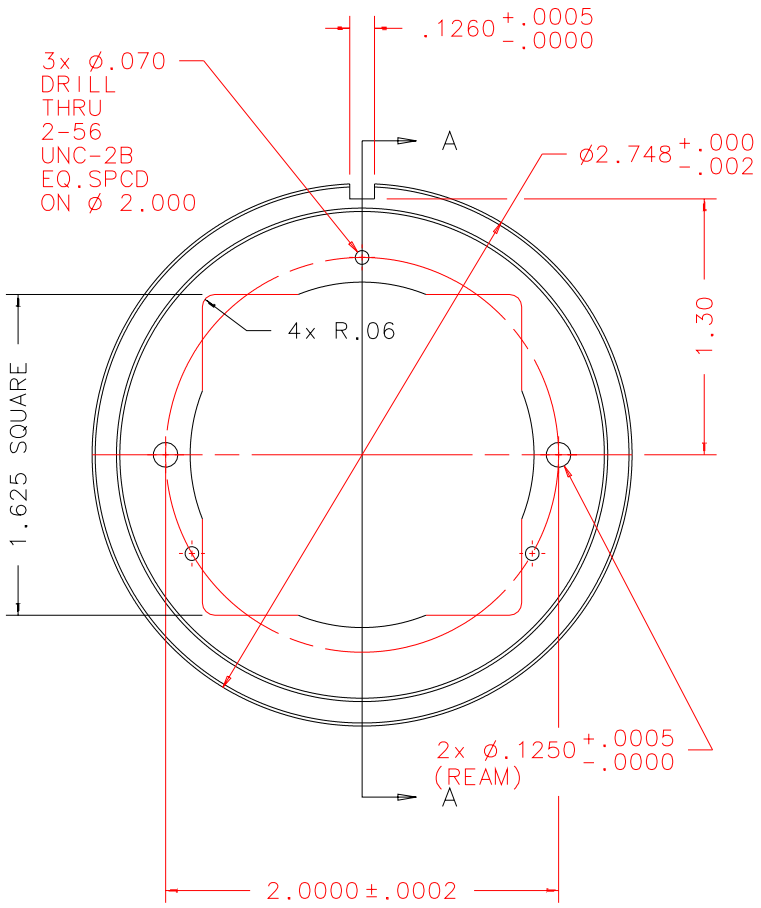
1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG5-018A	FP BAFFLE SUPPORT TV	HARD BRASS



SECTION A-A: SCALE 2:1



FRONT: SCALE 1:1

REVDATE: 02/26/99	REVISION: ADD 1.625 SQUARE DIM
REVDATE: N/A	REVISION: N/A
DATE: 06/15/98	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: FP BAFFLE SUPPORT TV
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015 X.XX +/- .005 X.XXX +/- .002 ANGLE +/- 30 min FRACTION +/- 1/32	DRW NO: SG5-018A — SCALE: NOTED SIZE: A — JOS NO: 725 — SHEET: 1 OF 1

SG5-001B
NEXT ASSY

PLOT: 10/19/99