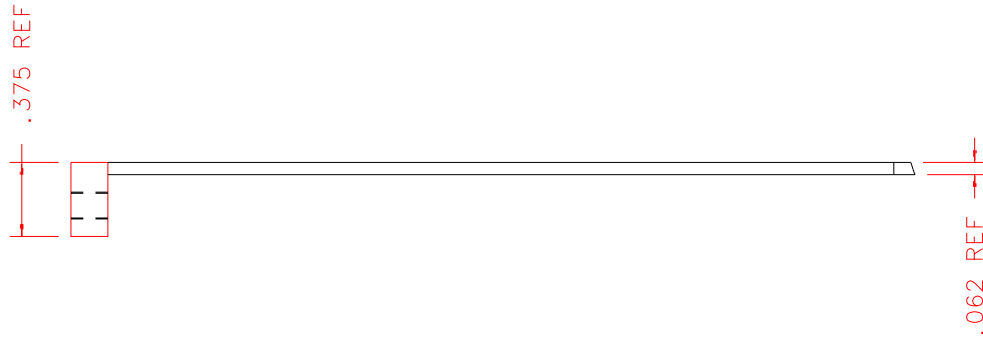


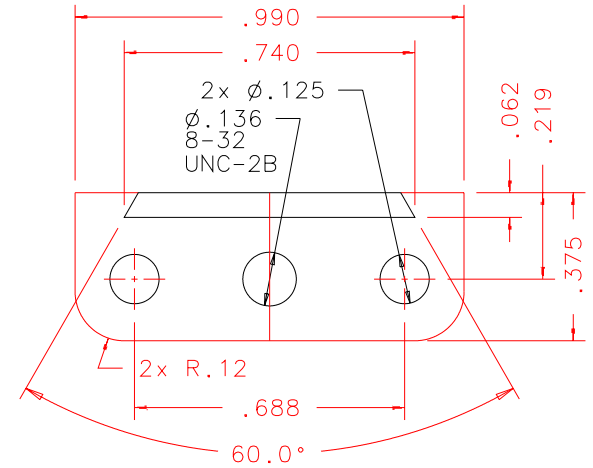
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

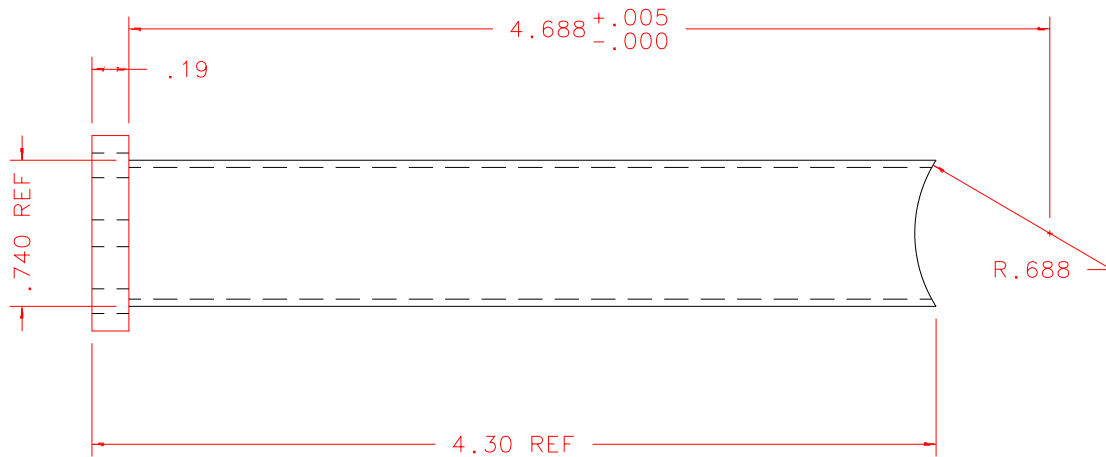
BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG6-013A	DOVETAIL SLIDE	HARD BRASS



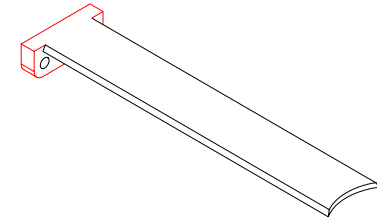
FRONT: SCALE 1:1



RIGHT: SCALE 2:1



BOTTOM: SCALE 1:1



ISOVIEW5: SCALE 1/4

REVDATE: 02/06/99	REVISION: ADD 8-32 HOLE, OPEN TO .125 2X
REVDATE: N/A	REVISION: N/A
DATE: 04/27/98	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822
DESIGN: STAHLBERGER	
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: DOVETAIL SLIDE
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
DRW NO: SG6-013A	SCALE: NOTED
SIZE: A	JOS NO: 725
SHEET: 1 OF 1	

SG6-001B
NEXT ASSY

PLOT: 10/19/99