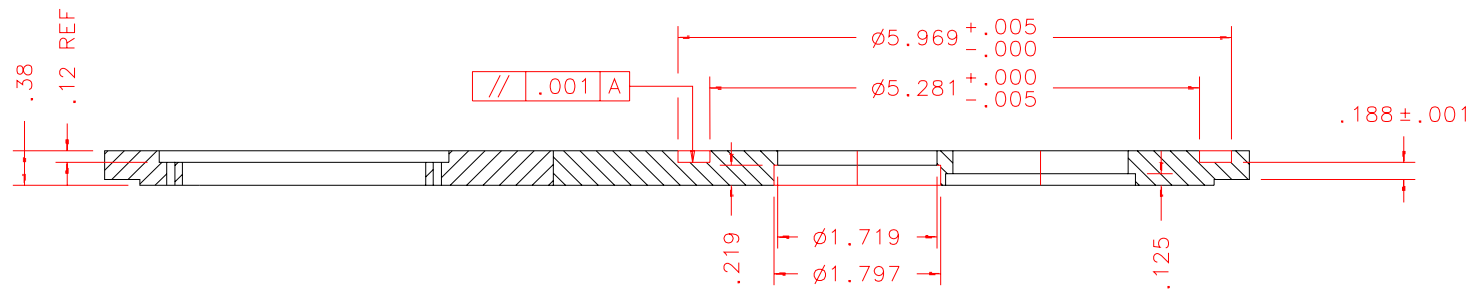
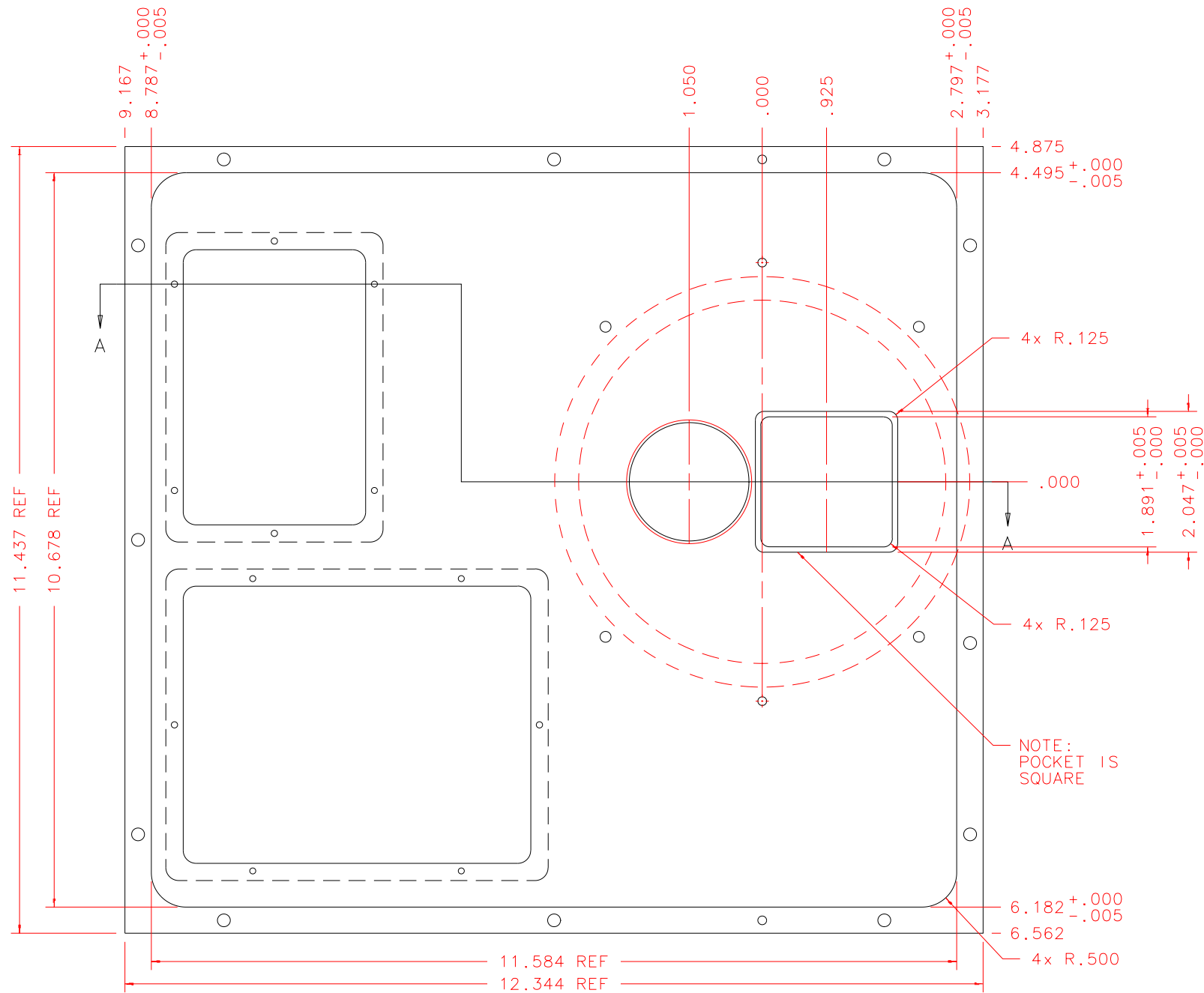


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS



SECTION A-A: SCALE 1:2



BACK: SCALE 1:2

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG6-018B	ROTATOR FRAME COVER	ALU 6061-T6

REVDATE: 09/17/98	REVISION: ADD DIM .844	
REVDATE: N/A	REVISION: N/A	
DATE: 04/30/98	INSTITUTE FOR ASTRONOMY	
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822	
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER	PART NAME: ROTATOR FRAME COVER	
TOLERANCES		
X.X	+/- .015	TELESCOPE: IRTF
X.XX	+/- .005	
X.XXX	+/- .002	
ANGLE	+/- 30 min	
FRACTION	+/- 1/32	
SG6-001B	DRW NO: SG6-018B	SCALE: NOTED
NEXT ASSY	SIZE: B	JOS NO: 725
		SHEET: 2 OF 3