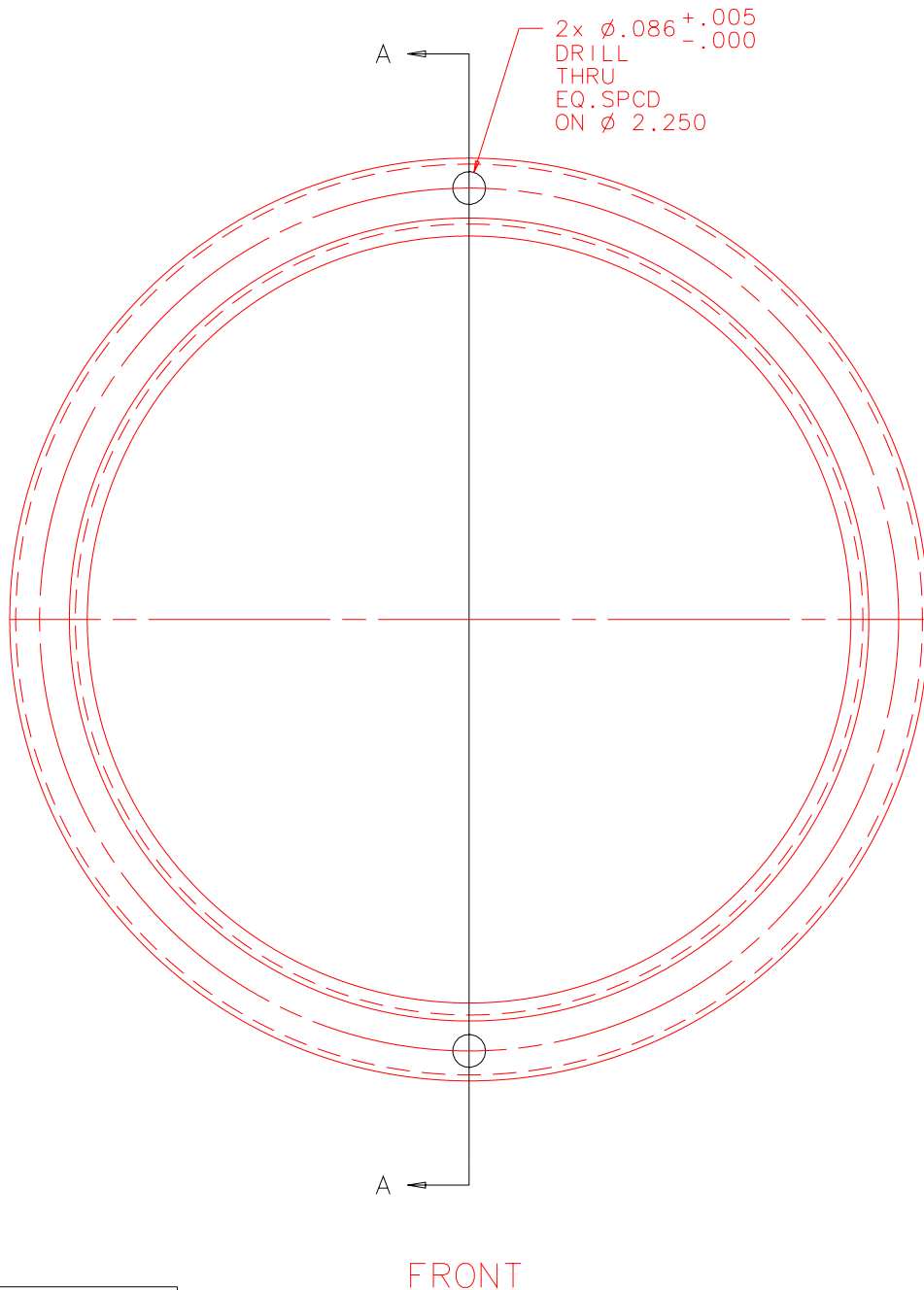


NOTES: UNLESS OTHERWISE NOTED

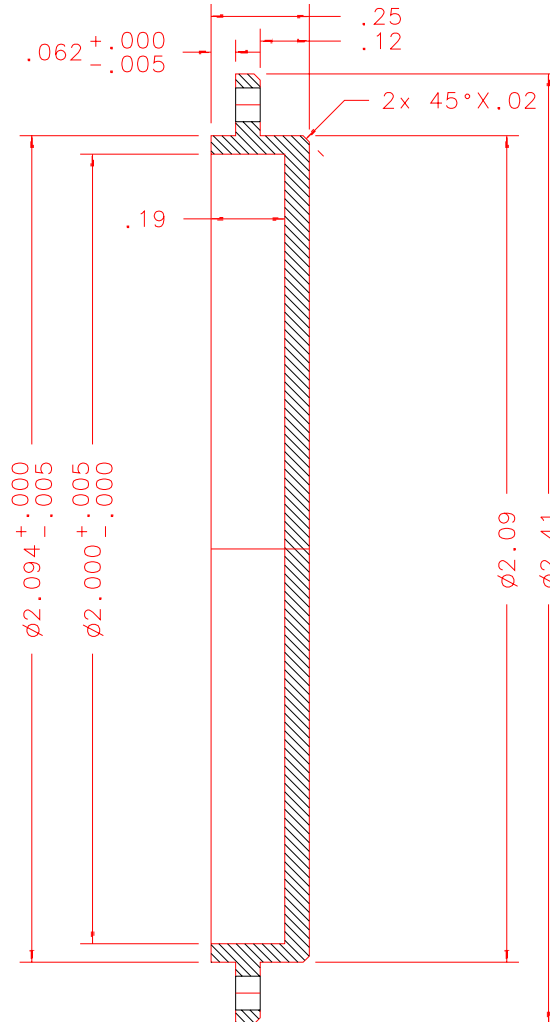
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS



FRONT

PLOT: 10/19/99

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SG9-014A	MIRROR COVER	ALU 6061-T6



SECTION A-A

REVDATE: N/A	REVISION: N/A
DATE: 05/23/98	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: MIRROR COVER
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SG9-014A
X.XX +/- .005	SCALE: 2:1
X.XXX +/- .002	SIZE: A
ANGLE +/- 30 min	JOS NO: 725
FRACTION +/- 1/32	SHEET: 1 OF 1

SG9-001B
NEXT ASSY