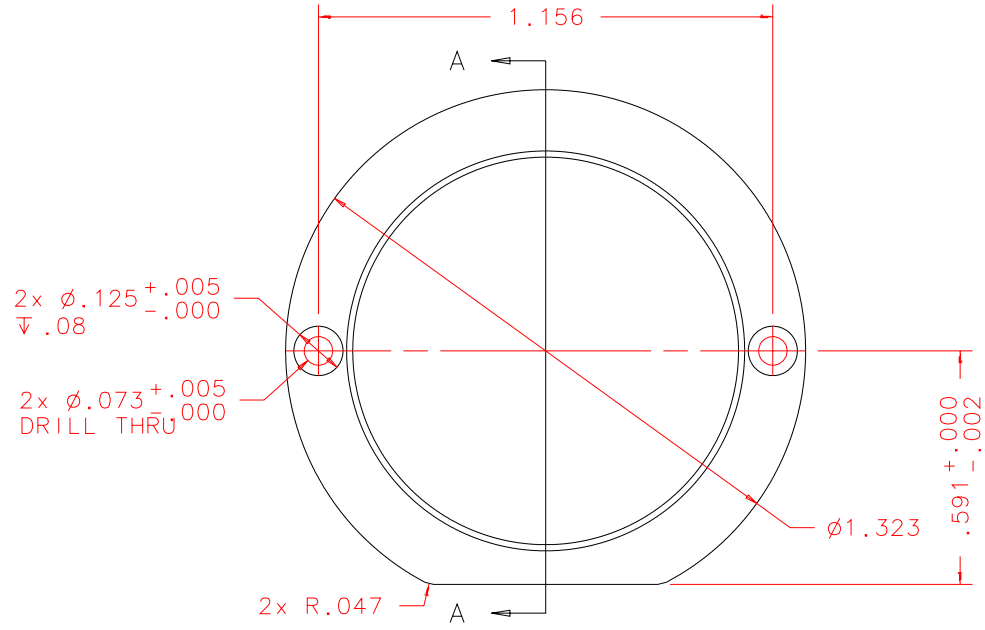
NOTES: UNLESS OTHERWISE NOTED

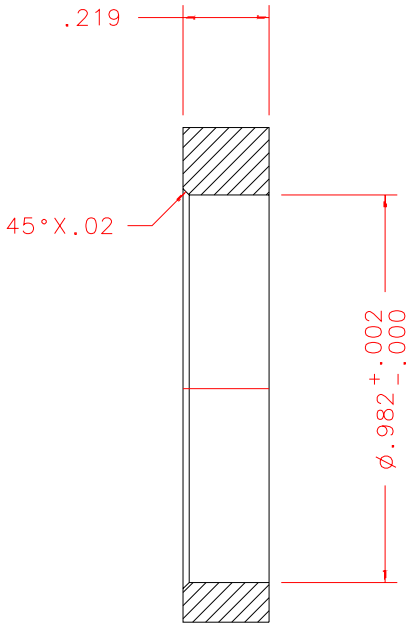
1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

TO BE EPOXIED TO SJ3-013B WITH ECCOBOND 286: SEE SJ3-001B

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SJ3-015A	BAFFLE EPOXYRING1	ALU 6061-T6



FRONT



SECTION A-A

REVDATE: N/A		REVISION: N/A	
DATE: 08/17/99		INSTITUTE FOR ASTRONOMY	
DESIGN: STAHLBERGER		2680 WOODLAWN DR. HONOLULU, HI 96822	
DRAWN: STAHLBERGER		INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER		PART NAME: BAFFLE EPOXYRING1	
TOLERANCES		TELESCOPE: IRTF	
X.X +/- .015		DRW NO: SJ3-015A	SCALE: 2:1
X.XX +/- .005			
X.XXX +/- .002			
ANGLE +/- 30 min		SIZE: A	JOS NO: 725
FRACTION +/- 1/32			SHEET: 1 OF 1

SJ3-001B
NEXT ASSY

PLOT: 10/19/99