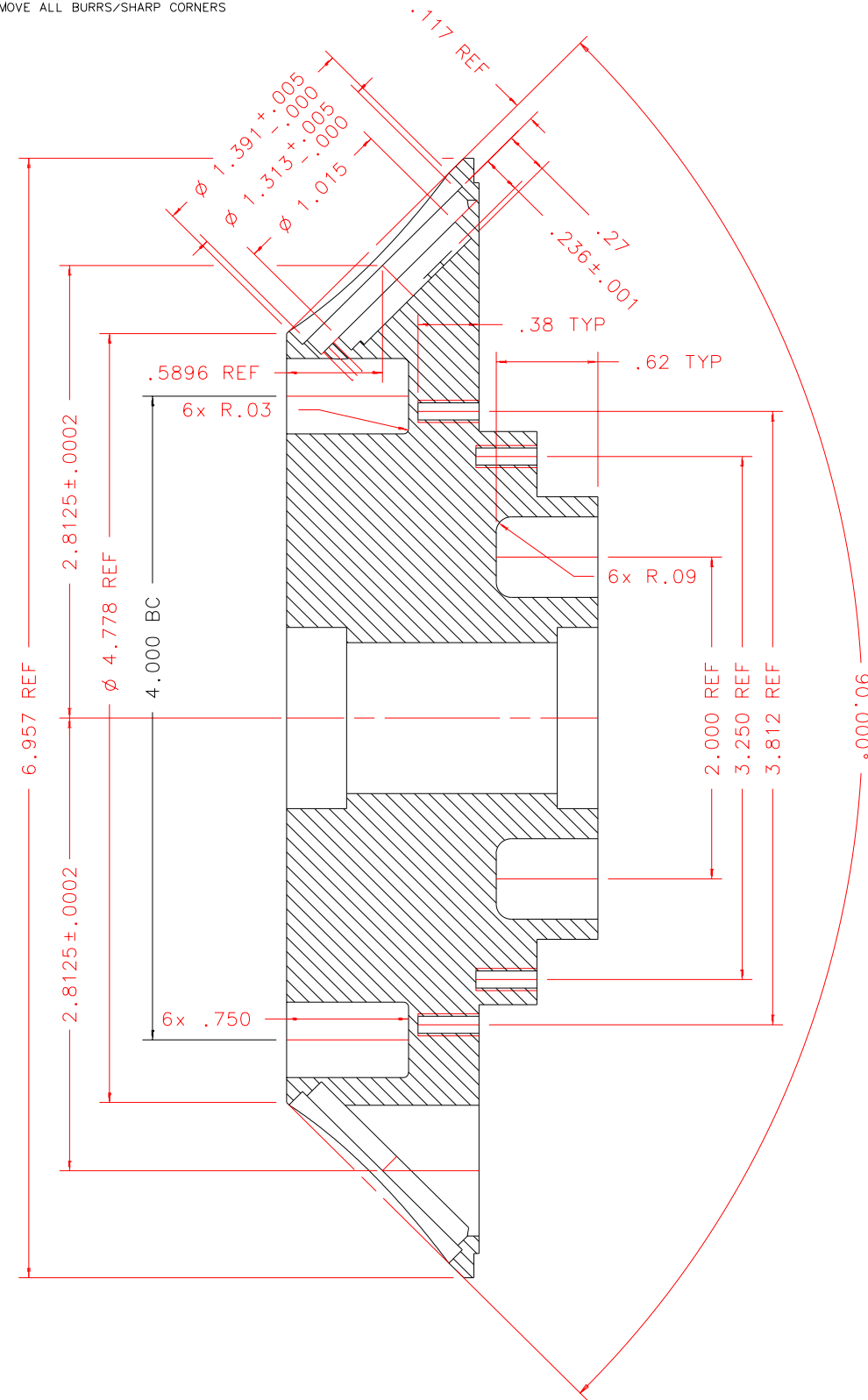
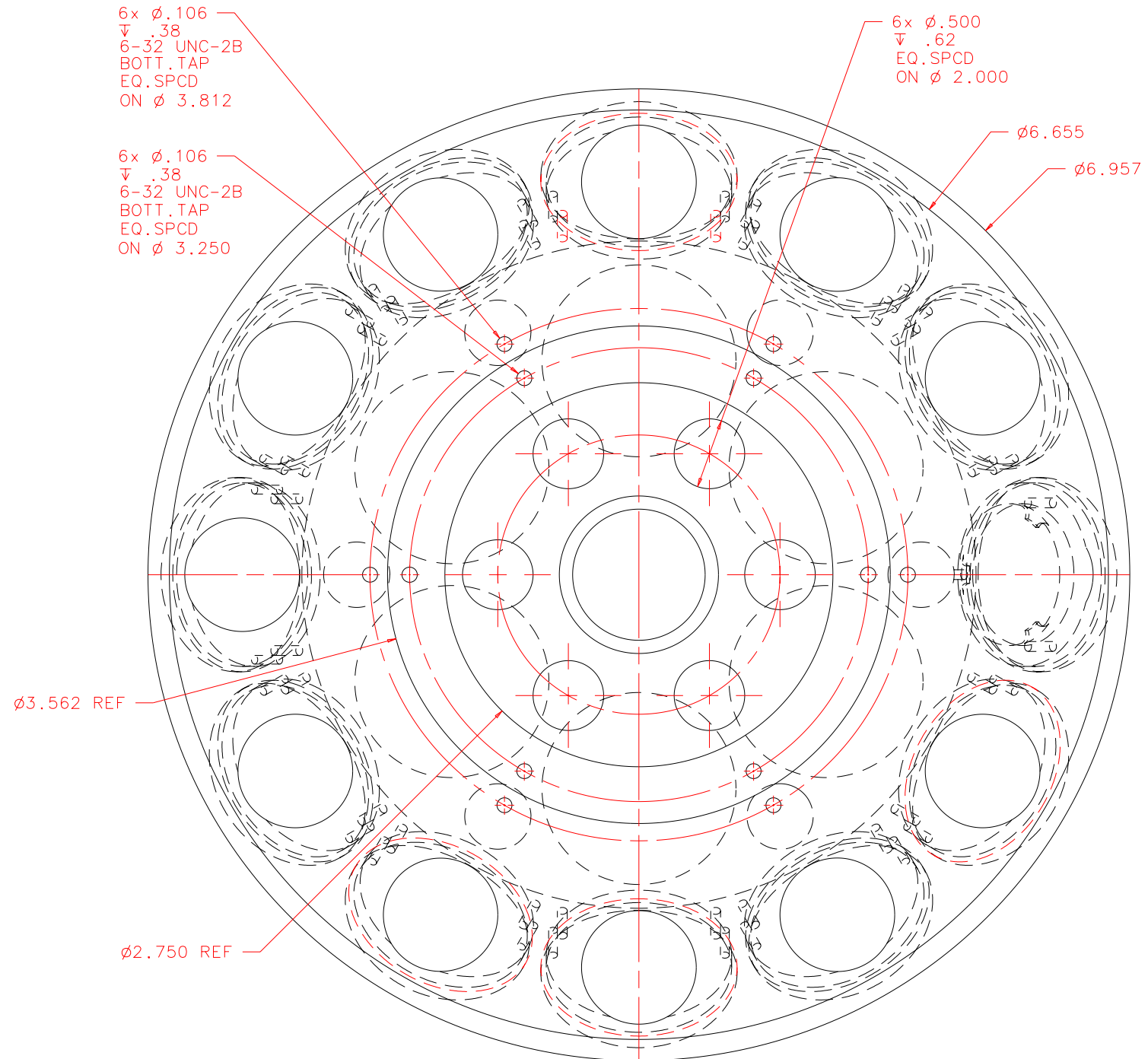


NOTES: UNLESS OTHERWISE NOTED  
 1. MACHINED SURFACE ROUGHNESS 64  
 O-RING GROOVES AND SURFACES 32  
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SJ4-023B	SLITWHEEL	ALU 6061-T6



SECTION B-B: SCALE FULL



BACK: SCALE FULL

REVDATE: 05/04/99	REVISION: ADD DIM. 1.2348+/- .0002 SHEET 1
REVDATE: 04/26/99	REVISION: ADD TOOLING BALL DIMS SHEET 1
REVDATE: N/A	REVISION: N/A
DATE: 11/25/97	<b>INSTITUTE FOR ASTRONOMY</b>
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: SLITWHEEL
<b>TOLERANCES</b>	TELESCOPE: IRTF
X.X +/- .015	
X.XX +/- .005	
X.XXX +/- .002	
ANGLE +/- 30 min	
FRACTION +/- 1/32	
SJ4-001B	DRW NO: SJ4-023B
NEXT ASSY	SCALE: NOTED
	SIZE: B
	JOS NO: 725
	SHEET: 2 OF 4