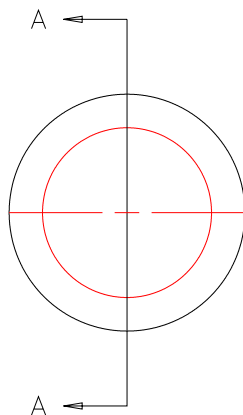


NOTES: UNLESS OTHERWISE NOTED

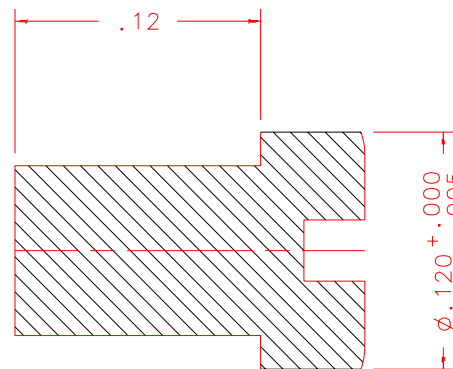
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

NOTE:
MAKE FROM STOCK
ITEM:
2-56 BUTTON HEAD
AND MODIFY AS
SHOWN

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	40	SJ4-029A	BUTTON HEAD CUSTOM	STAINLESS



FRONT



SECTION A-A

PLOT: 10/19/99

SJ4-001B
NEXT ASSY

REVDATE: N/A	REVISION: N/A
DATE: 04/21/99	INSTITUTE FOR ASTRONOMY 2680 WOODLAWN DR. HONOLULU, HI 96822
DESIGN: STAHLBERGER	
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: BUTTON HEAD CUSTOM
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
DRW NO: SJ4-029A	SCALE: 10:1
SIZE: A	JOS NO: 725
SHEET: 1 OF 1	