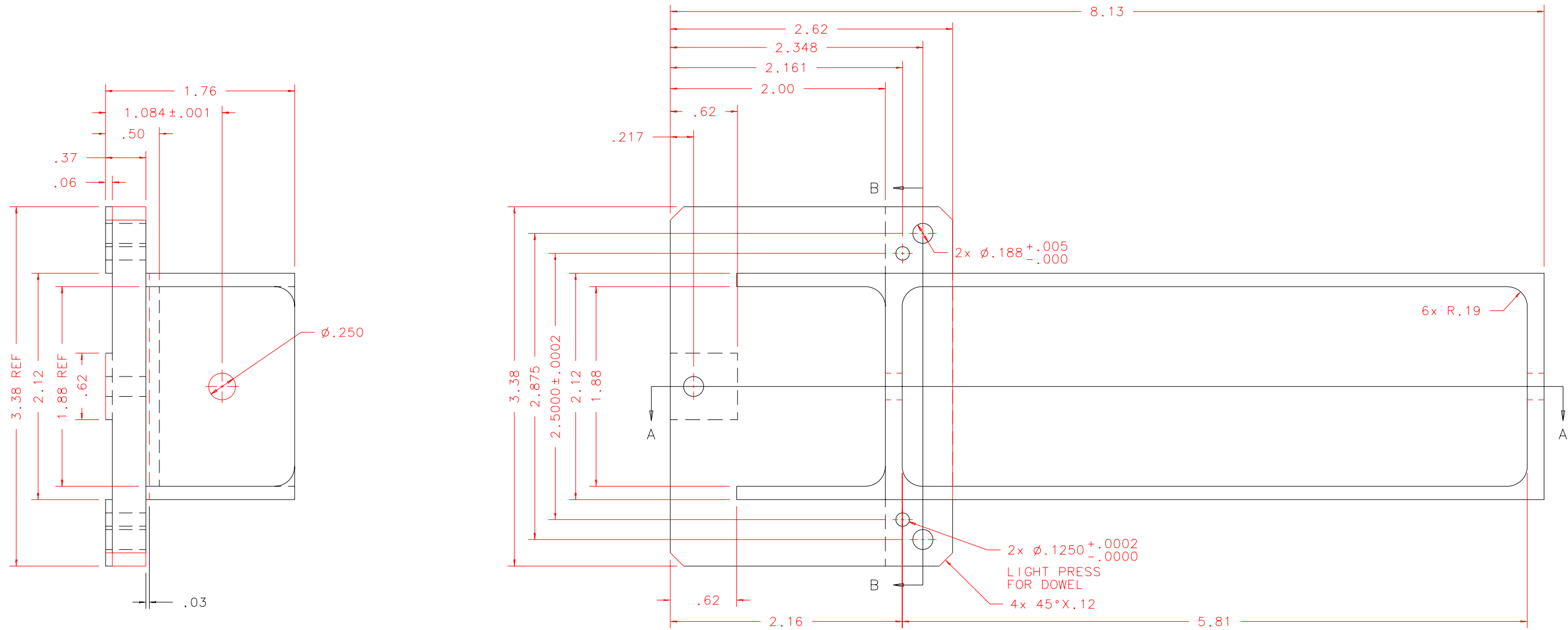


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SN4-023B	FLAT7 SETUP JIG	ALU 6061-T6



LEFT

FRONT

PLOT: 10/19/99

SN4-001B	
NEXT ASSY	

REVDATE: 09/18/99	REVISION: DIM .41 WAS .375
REVDATE: N/A	REVISION: N/A
DATE: 08/04/99	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: FLAT7 SETUP JIG
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	
X.XX +/- .005	
X.XXX +/- .002	
ANGLE +/- 30 min	
FRACTION +/- 1/32	
DRW NO: SN4-023B	SCALE: 1:1
SIZE: B	JOS NO: 725
	SHEET: 1 OF 2