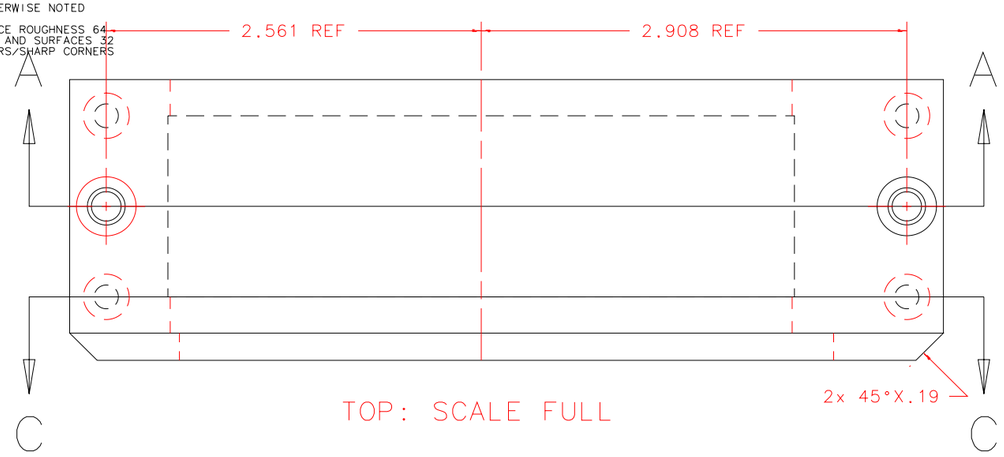
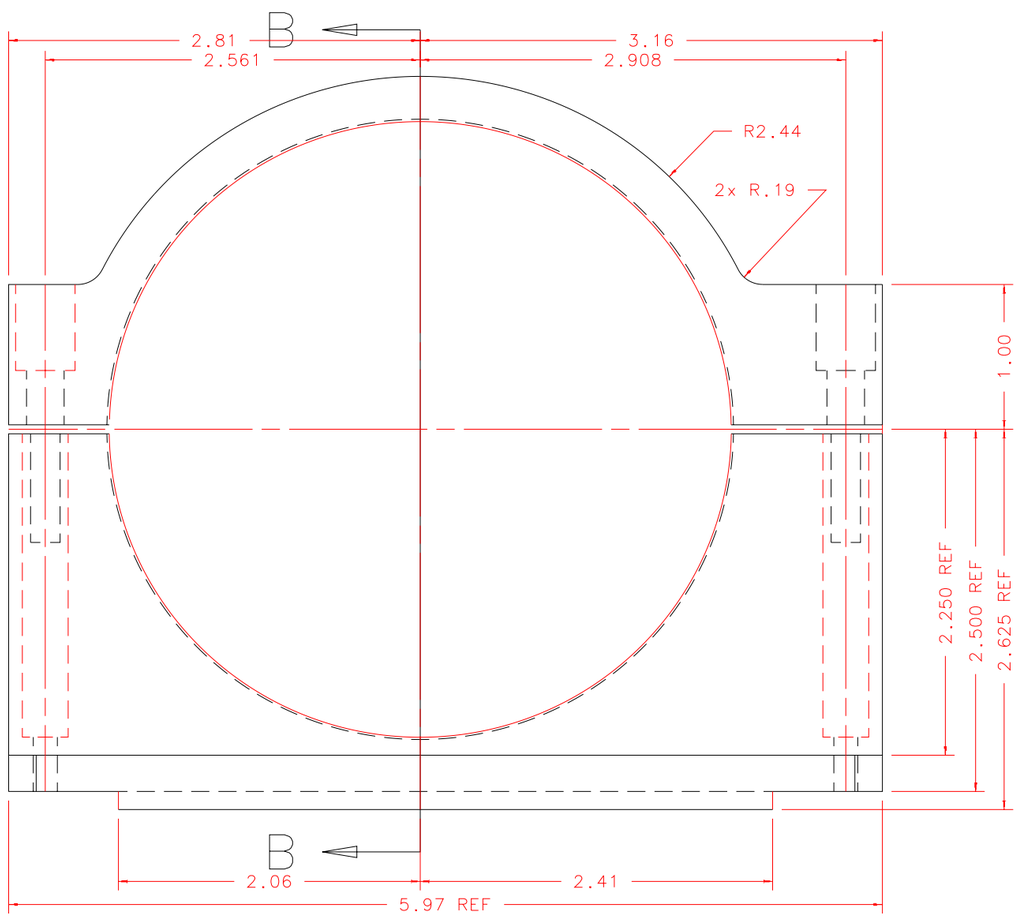
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

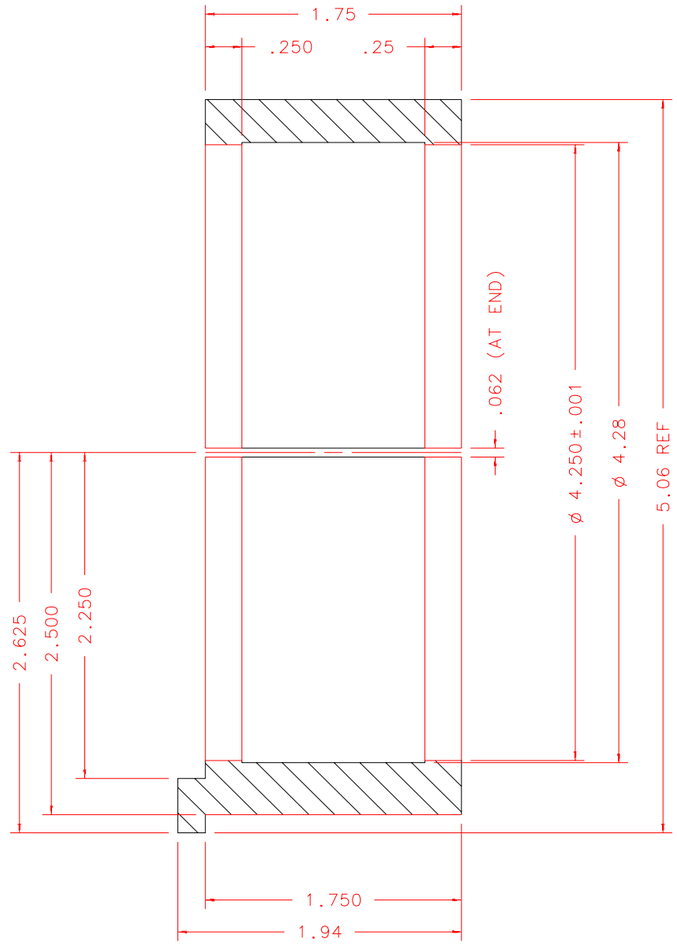
BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SN5-012B	BAFFLE CLAMP	ALU 6061-T6



TOP: SCALE FULL



FRONT: SCALE FULL



SECTION B-B: SCALE FULL

REVDATE: N/A	REVISION: N/A
DATE: 11/15/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: BAFFLE CLAMP
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015 X.XX +/- .005 X.XXX +/- .002 ANGLE +/- 30 min FRACTION +/- 1/32	DRW NO: SN5-012B — SCALE: NOTED SIZE: B — JOS NO: 725 — SHEET: 1 OF 3
SN5-001B	
NEXT ASSY	

PLOT: 10/19/99