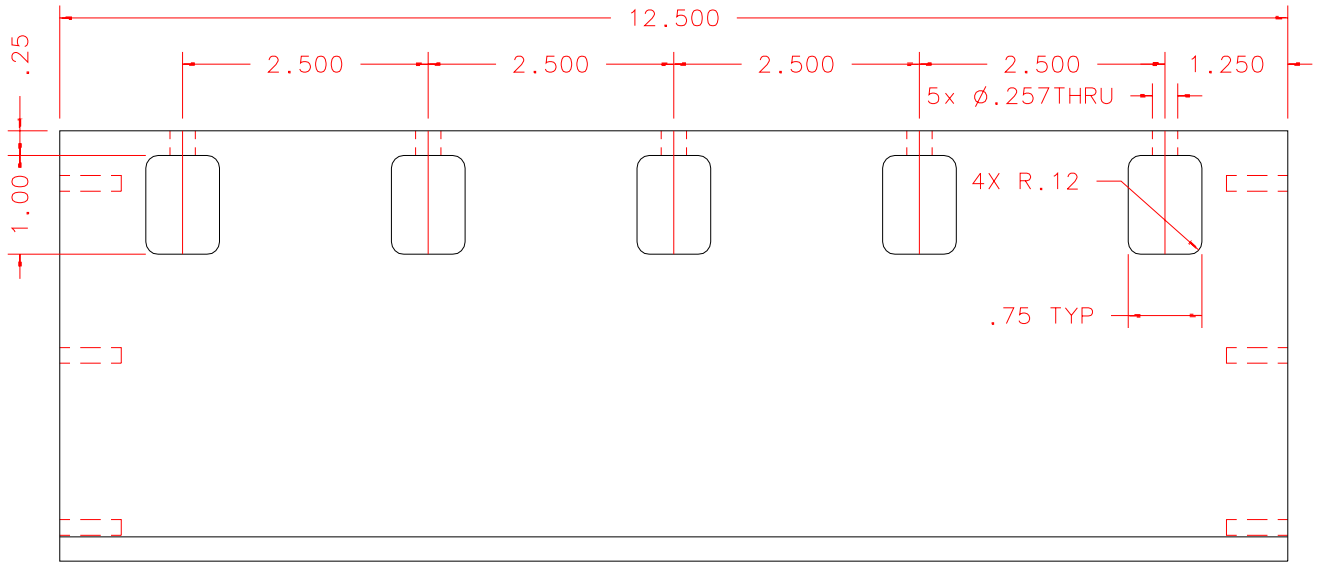
NOTES: UNLESS OTHERWISE NOTED

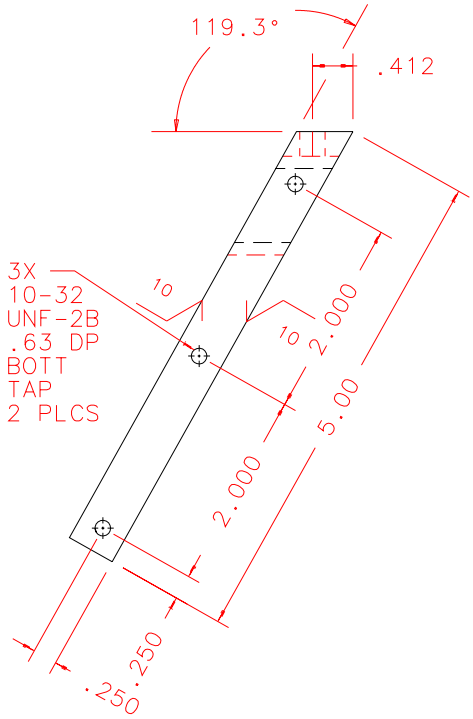
1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SEO-013A	BRACE PLATE	ALU 6061-T6



FRONT



RIGHT

REVDATE: N/A	REVISION: N/A
DATE: 03/11/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: BRACE PLATE
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SEO-013A — SCALE: 1:2
X.XX +/- .005	
X.XXX +/- .002	
ANGLE +/- 30 min	
FRACTION +/- 1/32	SIZE: A — JOS NO: 725 — SHEET: 1 OF 1

SEO-001B
NEXT ASSY

PLOT: 10/19/99