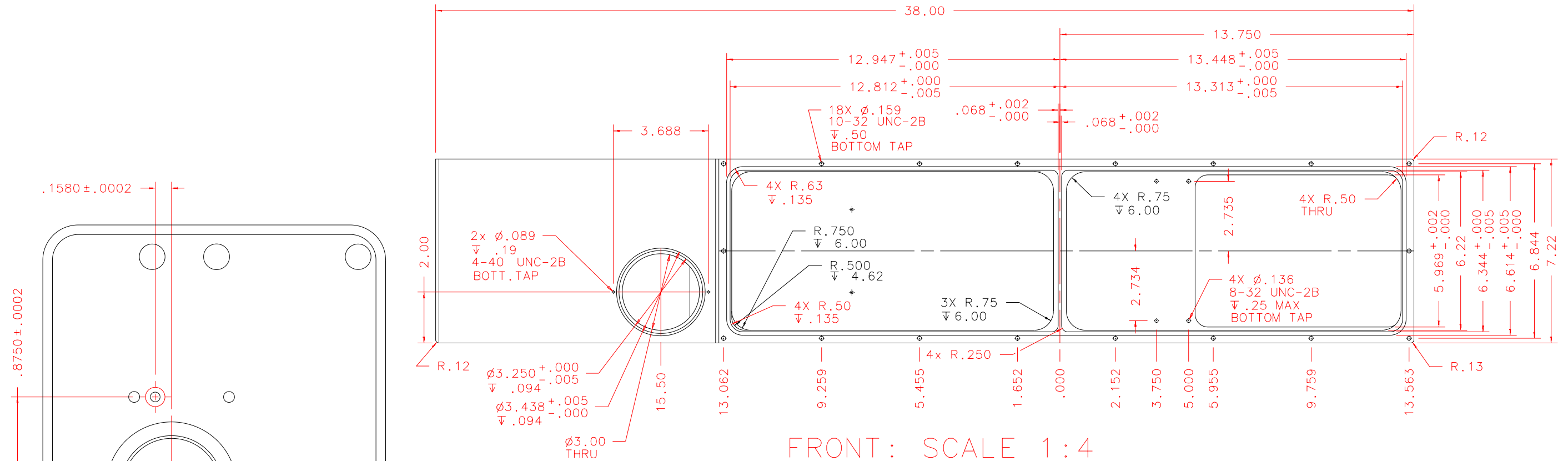


NOTES: UNLESS OTHERWISE NOTED
 1. MACHINED SURFACE ROUGHNESS 64
 O-RING GROOVES AND SURFACES 32
 2. REMOVE ALL BURRS/SHARP CORNERS

THERMAL HEAT TREATMENT:
 350 DEG F FOR 8 HRS.
 AIR COOL
 SPECS AMS-H-6088 AMS 2770E
 (MIL-H-6088-G1)
 DONE ONCE AFTER
 ROUGH MACHINING

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SEO-020B	SPECTROGRAPH BOX	ALU 6061-T6



FRONT: SCALE 1:4

DETAIL K: SCALE 1:1
 ADDED 06/04/99

PLOT: 10/19/99

SEO-001B	
NEXT ASSY	

REVDATE: 09/20/99	REVISION: 3.500 DIA WRONG PLC.-ADJUSTED
REVDATE: 06/04/99	REVISION: ADD DETAIL K, SHEET 1
REVDATE: 11/30/98	REVISION: ADD 8.232, 9.991 AND 3.031 DIMS
REVDATE: 09/30/98	REVISION: CHANGED RADII IN SHEET 1 AND 3
REVDATE: 09/22/98	REVISION: ADD 5.500 DIM SECTION E-E SHEET 9
REVDATE: 09/03/98	REVISION: ADD DIM. .50 12.522 5.500 GREEN
REVDATE: 04/06/98	REVISION: SHT 10, DIMS. 17 IS 5.171TOL
REVDATE: N/A	REVISION: N/A
DATE: 10/21/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: SPECTROGRAPH BOX
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
DRW NO: SEO-020B	SCALE: NOTED
SIZE: B	JOS NO: 725
	SHEET: 1 OF 13