

NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

NOTE: PURCHASE
G-10-CR FROM
SPAULDING COMPOSITES
PHONE: 815 758 0096
KIRK REINHART

BILL OF MATERIAL

NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	4	SE1-014A	TRUSS LEG LEFT	G-10-CR



RAWMATERIAL: G-10-CR
SPAULDITE NATURAL BLOCK
.500 THICK
2.000 WIDE
12.5 LONG
EACH PIECE

REVDATE: N/A	REVISION: N/A
DATE: 03/18/97	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: TRUSS LEG LEFT
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015	DRW NO: SE1-014A
X.XX +/- .005	SCALE: 1:2
X.XXX +/- .002	SIZE: A
ANGLE +/- 30 min	JOS NO: 725
FRACTION +/- 1/32	SHEET: 1 OF 1

PLOT: 10/19/99

SE1-001B
NEXT ASSY