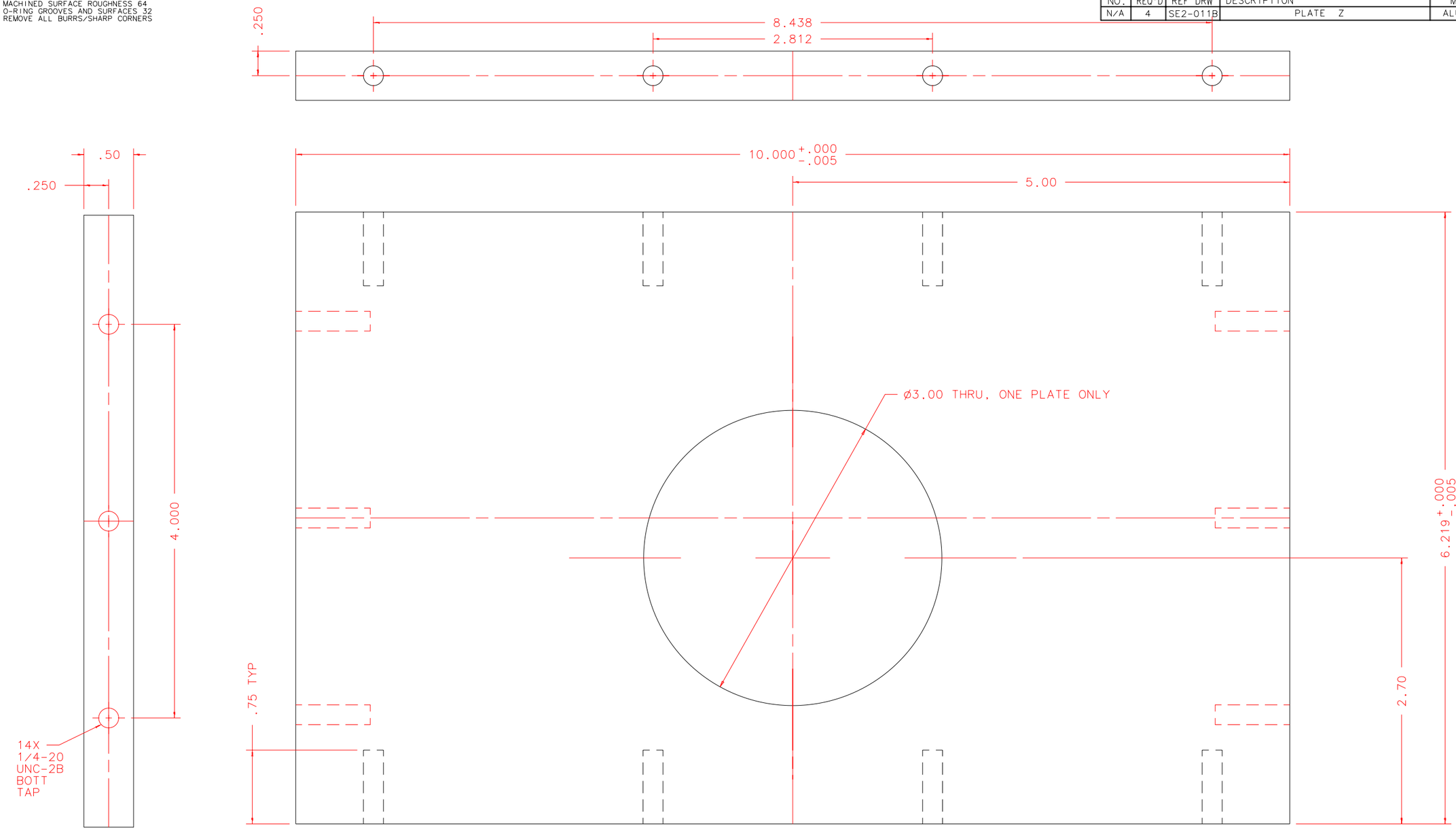
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	4	SE2-011B	PLATE Z	ALU 6061-T6



REVDATE: N/A	REVISION: N/A		
DATE: 02/11/97	INSTITUTE FOR ASTRONOMY		
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822		
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH		
APPR'D: J. RAYNER	PART NAME: PLATE Z		
TOLERANCES	TELESCOPE: IRTF		
X.X +/- .015	DRW NO: SE2-011B	SCALE: 1:1	
X.XX +/- .005	SIZE: B	JOS NO: 725	SHEET: 1 OF 1
X.XXX +/- .002			
ANGLE +/- 30 min			
FRACTION +/- 1/32			
SE2-001B			
NEXT ASSY			

PLOT: 10/19/99