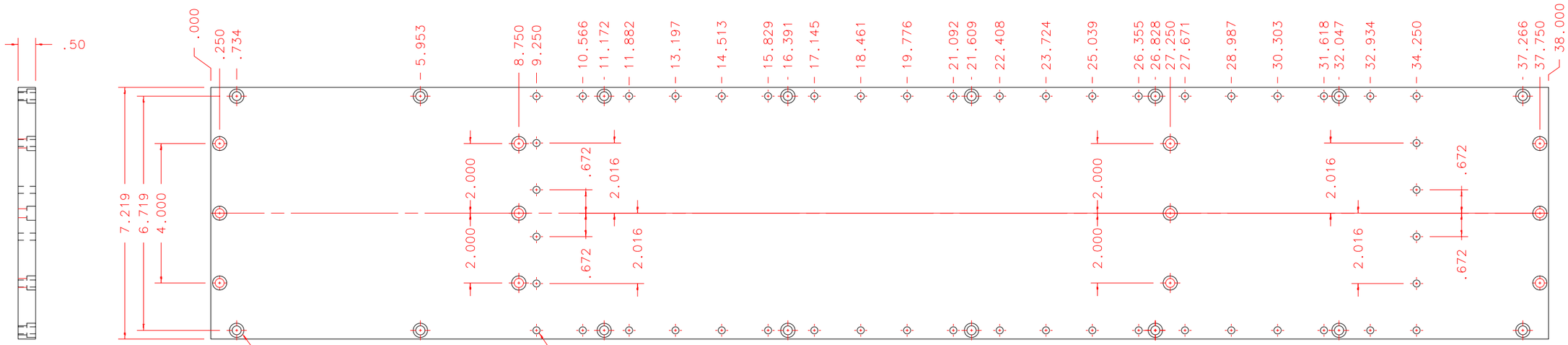
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SE2-012B	PLATE +X	ALU 6061-T6



FRONT

RIGHT

REVDATE: N/A		REVISION: N/A	
DATE: 02/12/97		INSTITUTE FOR ASTRONOMY	
DESIGN: STAHLBERGER		2680 WOODLAWN DR. HONOLULU, HI 96822	
DRAWN: STAHLBERGER		INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH	
APPR'D: J. RAYNER		PART NAME: PLATE +X	
TOLERANCES		TELESCOPE: IRTF	
X.X +/- .015			
X.XX +/- .005			
X.XXX +/- .002			
ANGLE +/- 30 min			
FRACTION +/- 1/32			
SE2-001B		DRW NO: SE2-012B	SCALE: 1/3
NEXT ASSY		SIZE: B JOS NO: 725	SHEET: 1 OF 1

PLOT: 10/19/99