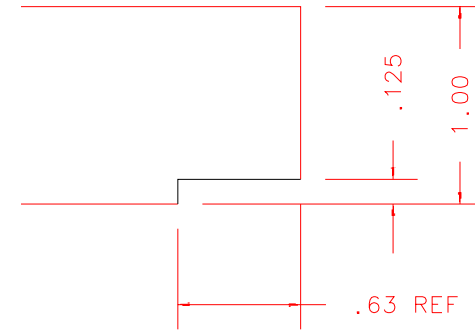
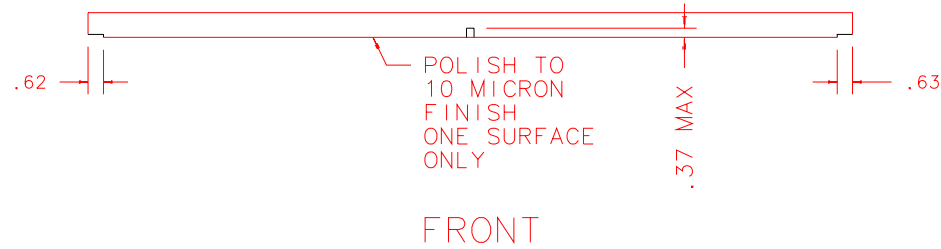


NOTES: UNLESS OTHERWISE NOTED

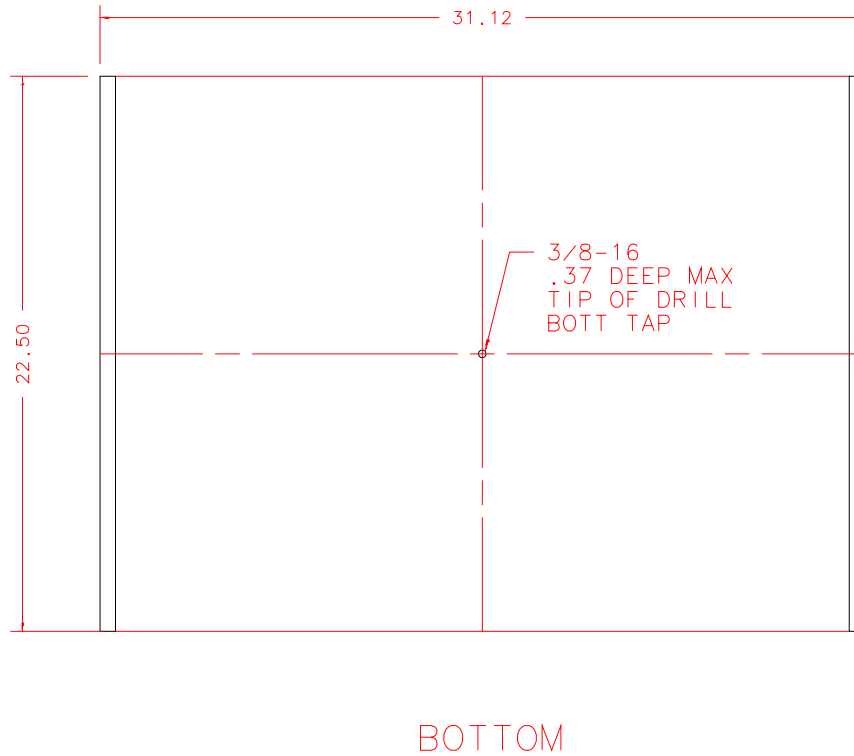
1. MACHINED SURFACE ROUGHNESS 64
O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL

NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	SB6-012A	PRE-EBW PLATE +Z	ALU 2219



TYPICAL CORNER
DETAIL
SCALE 1:1



REVDATE: 5/14/97	REVISION: ADD 3/8-16 HOLE IN CENTER
REVDATE: N/A	REVISION: N/A
DATE: 12/19/96	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: PRE-EBW PLATE +Z
TOLERANCES	
X.X	+/- .015
X.XX	+/- .005
X.XXX	+/- .002
ANGLE	+/- 30 min
FRACTION	+/- 1/32
TELESCOPE: IRTF	
DRW NO: SB6-012A	SCALE: 1:8
SIZE: A	JOS NO: 762
SHEET: 1 OF 1	

SB6-001B
NEXT ASSY

PLOT: 10/19/99