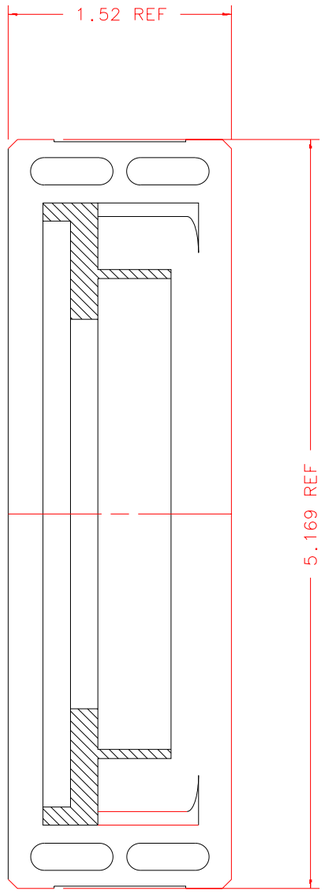
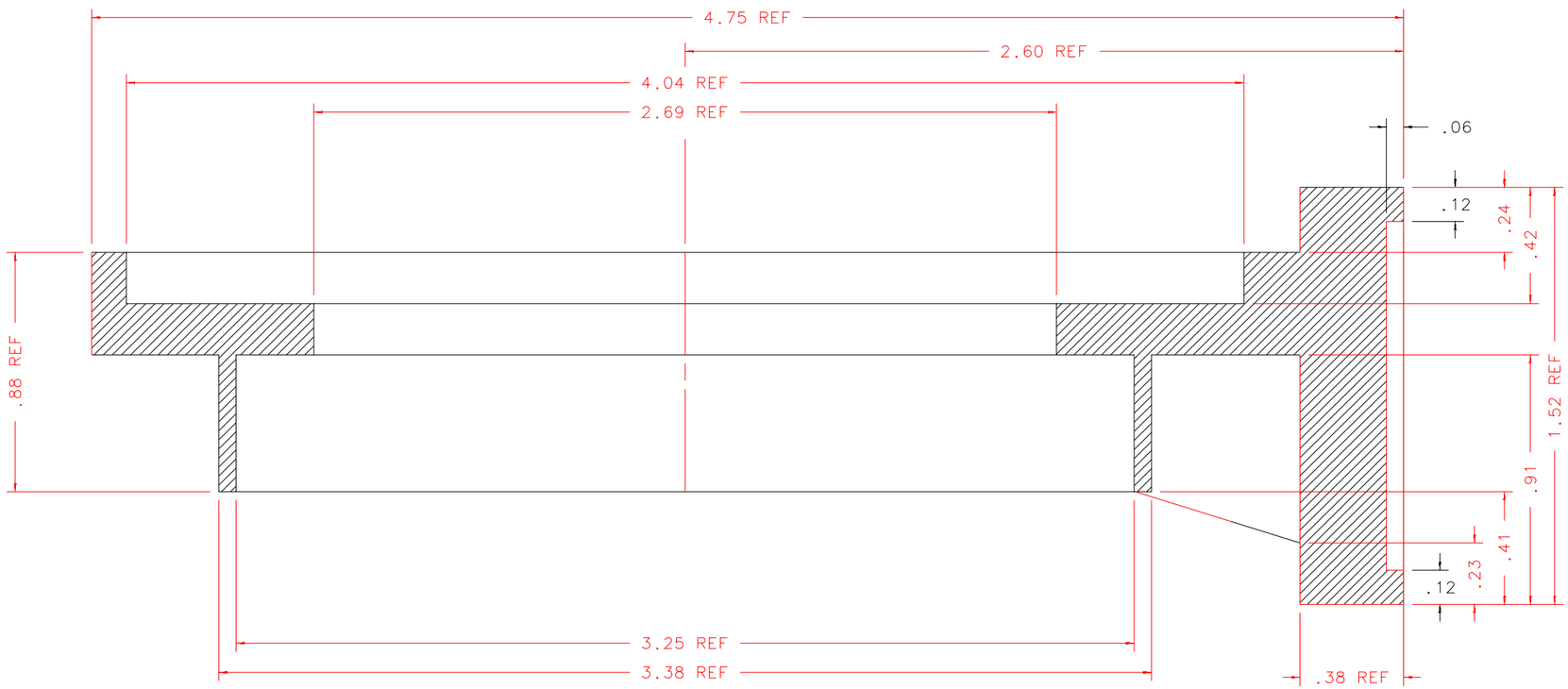
NOTES: UNLESS OTHERWISE NOTED

1. MACHINED SURFACE ROUGHNESS 64
   O-RING GROOVES AND SURFACES 32
2. REMOVE ALL BURRS/SHARP CORNERS

BILL OF MATERIAL				
NO.	REQ'D	REF DRW	DESCRIPTION	MATERIAL
N/A	1	S01-017B	IMAGER L-BRACKET	ALU 6061-T6



SECTION B-B: SCALE FULL



SECTION A-A: SCALE 2:1

REVDATE: 10/11/99	REVISION: ADD 3x CLEARANCE CUTS
REVDATE: N/A	REVISION: N/A
DATE: 04/04/98	INSTITUTE FOR ASTRONOMY
DESIGN: STAHLBERGER	2680 WOODLAWN DR. HONOLULU, HI 96822
DRAWN: STAHLBERGER	INSTRUMENT: SPEX - CROSS DISPERSED SPECTROGRAPH
APPR'D: J. RAYNER	PART NAME: IMAGER L-BRACKET
TOLERANCES	TELESCOPE: IRTF
X.X +/- .015 X.XX +/- .005 X.XXX +/- .002 ANGLE +/- 30 min FRACTION +/- 1/32	DRW NO: S01-017B — SCALE: NOTED SIZE: B — JOS NO: 725 — SHEET: 2 OF 3

S01-001B
NEXT ASSY

PLOT: 10/19/99