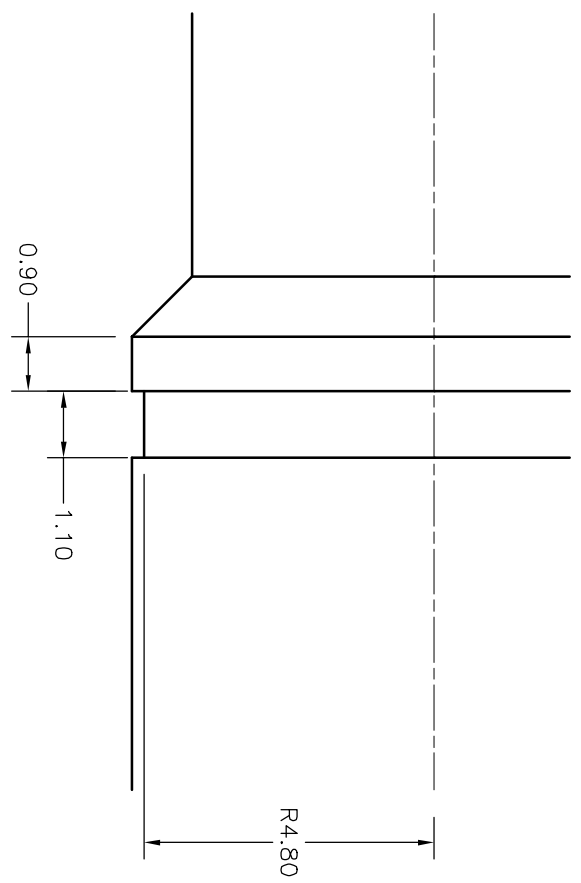
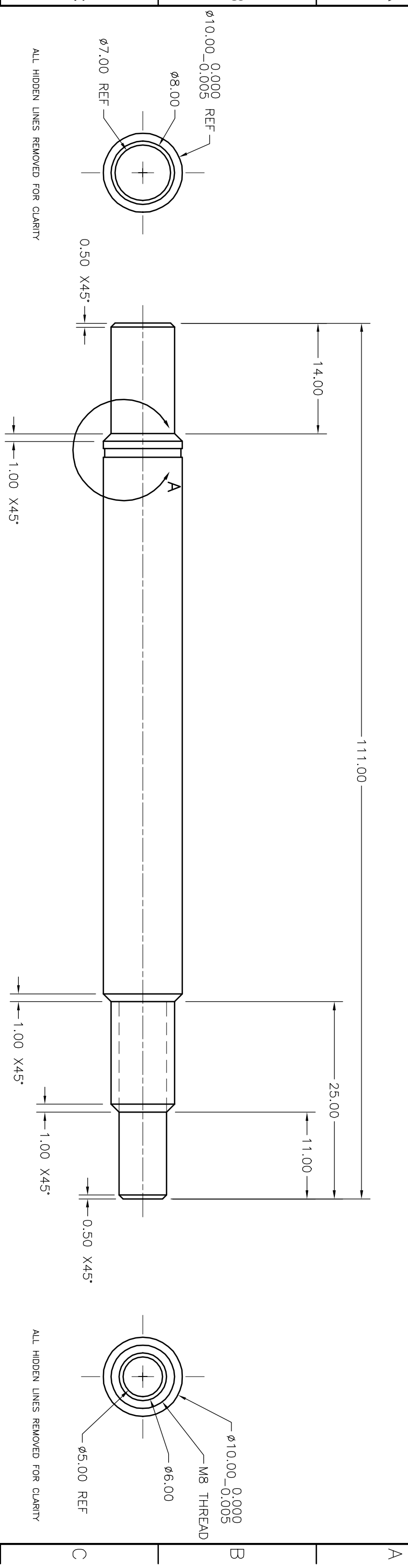


ITEM	QTY.	DESCRIPTION	MATERIAL	NOTE
1	1	NORDEX: AAS-B9-105	ST. STEEL	



NOTES:
1 REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE STATED ALL DIMENSIONS IN MILLIMETERS	
TOLERANCES	± 0.500
X	± 0.100
X.X	± 0.050
X.XX	± 0.010
X.XXX	± 0.005
ANGLE	± 0.30°
MACHINING FINISH	
N7	1.8µm - 63µm
EDGE BREAK	0.3mm x 45°

PROJECT	TITLE
TCS3 LAB MODEL	Crankcase Assembly D Axis Shaft

DESIGNED TB	DRAWN TB	CHECKED TB	SCALE	DWG. No.	REV
DME	DME	DME	2:1	2116	1.0

REV	LOC	DESCRIPTION	BY	DATE
1		REVIEWED & ISSUED	TB	Dec 11/03
REVISION				

VIEW A
RETAINING RING GROOVE DETAIL
SCALE 8:1

R4.80