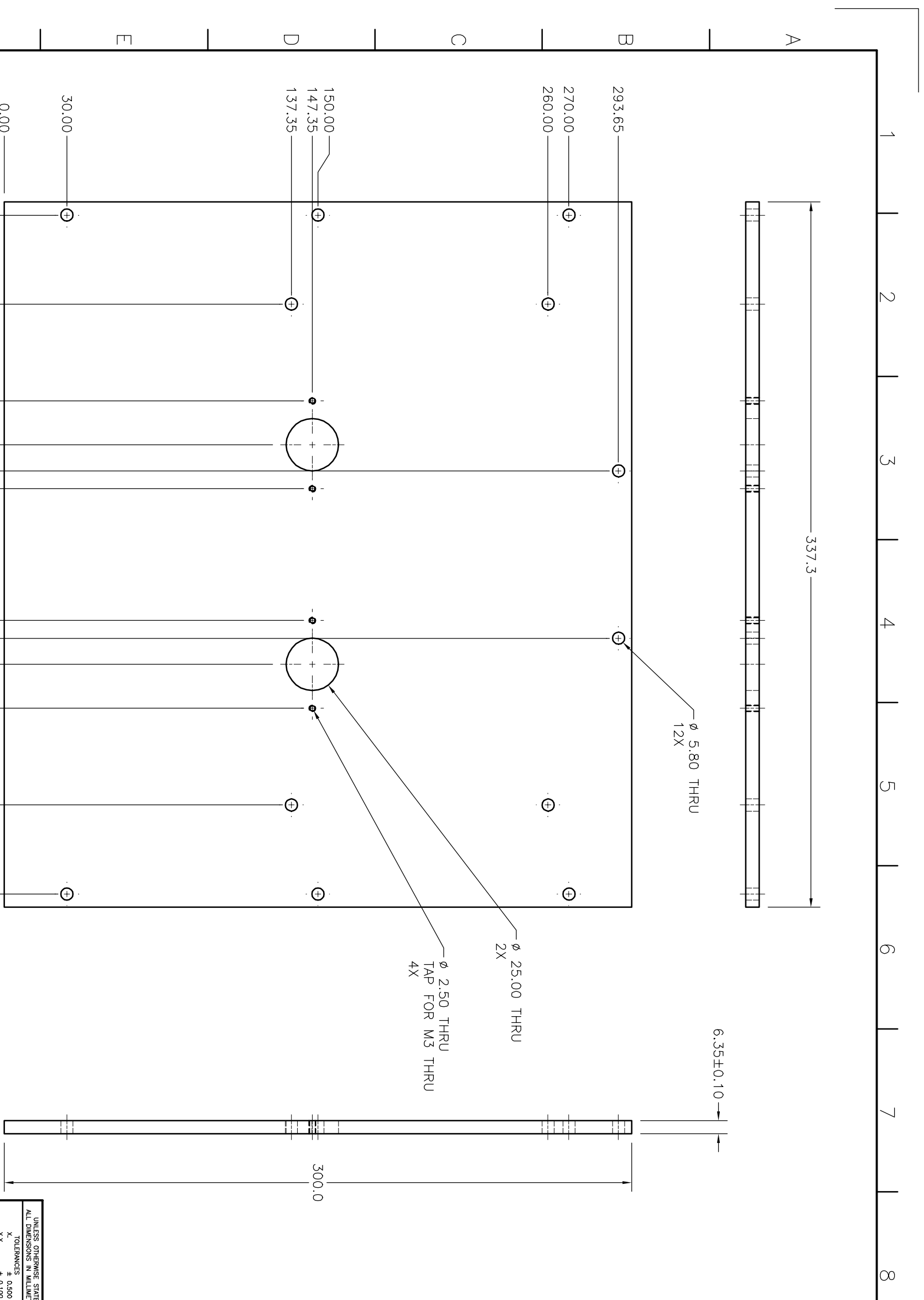


BILL OF MATERIAL			
ITEM	QTY.	DESCRIPTION	MATERIAL
1	1	337.3 x 300.0 x 6.35 Plate	ALUM 6061



NOTES:
 1 REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE STATED
 ALL DIMENSIONS IN MILLIMETERS

TOLERANCES
 X ± 0.500
 X.X ± 0.100
 X.XX ± 0.050
 X.XXX ± 0.010
 ANGLE ± 0.30°

MACHINING FINISH
 N7 - 1.8µm - 6.3µm

EDGE BREAK
 0.3mm x 45°

PROJECT
 NASA INFRARED TELESCOPE FACILITY
 Institute for Astronomy
 University of Hawaii
 2680 Woodlawn Drive
 Honolulu, HI, 96822

TCS3 LAB MODEL
 Lab Set Assembly
 Bottom Case Shelf

REV	LOC	DESCRIPTION	BY	DATE
1		REWORKED & ISSUED	TB	Dec 11/03

DESIGNED	DRAWN	CHECKED	SCALE	DWG. No.	REV
TB	TB	TB	1:2	2002	1.0

1 2 3 4 5 6 7 8 9 10 B-SHEET.dwg